

# **Ground Loop Design**

**Geothermal Design Studio**

**User's Guide**  
(English)

Ground Loop Design™ Version 2.1 for Windows®

# Copyright Notice

## Ground Loop Design™ Version 2.1 User's Guide

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## Conventions Used in This Document

The following symbols are used in this document to highlight certain information and features included in the **User's Guide** and **Ground Loop Design** software program.



This caution symbol notifies the user that care must be taken at the specified location.



This star-shaped symbol highlights new features in Version 2.0.



The round symbol highlights suggestions for using the program more effectively or for improving designs.

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# Software Versions Available

Three versions of Ground Loop Design are available. If you are interested in upgrading your program contact GLDsales@geoclip.com.

The three versions have the following features:

## **Ground Loop Design LE**

- Design Studio™
- Studio Link™ System
- One Design Module
- Zone Manager Loads Module
- Hundreds of preloaded heat pumps
- Reports
- English or Metric Units
- Help Files
- Customization

## **Ground Loop Design LE PLUS**

- All of the above features
- Average Block Loads Module
- Heat Pump Add/Edit Module

## **Ground Loop Design PROFESSIONAL**

- All of the above features
- Additional Design Modules
- Metric/English Units Conversion
- Advanced Reports

In addition, foreign language versions are available. If you would like to request a specific language version, please contact us at GLDsales@geoclip.com.

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## License Transfer Notice

Ground Loop Design utilizes a software licensing system that offers great flexibility to the user. The program allows five “demo version” executions before requiring the input of a software license. At any time prior to the fifth execution, the user may go to the **license** dropdown menu and select MODIFY LICENSE. Follow the instructions on the screen.

In addition, the licensing system allows the user to transfer the license from one computer to another. For example, if a user decides to transfer Ground Loop Design to a different computer, all he or she has to do is insert a blank, formatted floppy disk into the licensed computer, go to the **license** dropdown menu, and choose to TRANSFER LICENSE. The license is now on the floppy disk and Ground Loop Design will no longer run on the original computer. The user then loads Ground Loop Design from the original CD onto the target computer. After the “demo version” of the program is running on the new computer, the user simply go to the **license** dropdown menu and chooses to IMPORT LICENSE. The user then inserts the disk that contains the license into the new computer and follows the instructions. The procedure can be repeated as many times as necessary. *Remember to use a blank, formatted disk to ensure success.*

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PREFACE

## Before You Begin

This chapter describes the installation procedure as well as hardware and software requirements for the Ground Loop Design™ program. Additionally, the chapter introduces the typical uses and users of the software.

### System Requirements for Running Ground Loop Design

This section lists the hardware and software requirements for running Ground Loop Design.

#### Hardware Requirements

A full installation has the following minimum hardware requirements:

- 32 MB Ram
- 30 MB hard disk space (100 MB recommended)

#### Software Requirements

Ground Loop Design has the following software requirements:

- System running under Windows®
- Netscape Navigator® or Internet Explorer®

## Operating System Requirements

Ground Loop Design will operate under Windows 9X/ME/NT/2000.

## Internet Browser Requirements

An Internet browser is required only for viewing the help files, and not for general program operation. To access the help files, at least one of the following browsers is necessary:

- Netscape Communicator Version 4.0 or later.
- Internet Explorer Version 4.0 or later.

## Installation Procedure

This section describes the installation procedure for Ground Loop Design from a CD- ROM.

### Initial Installation

The installation should start automatically. If not, the software may be installed by clicking on the **Setup.exe** file included on the disk.

The program is set to install in the folder:

**(Main Drive):\\Program Files\\Gaia Geothermal\\Ground Loop Design**

If desired, the user can specify a different location during the installation sequence.

### Installation of Updated Versions or Re-Installation

If the software is re-installed or replaced with a more recent version, the version initially installed on the computer first may be completely removed (see *Note* below) or the user can just update a current version (versions subsequent to Version 2.0). To completely remove a version, go to the Windows Start Menu → Settings → Control Panel → Add/Remove Programs. Remove “Ground Loop Design”. After the program is removed, the new installation can be conducted as described above. As long as the folders are not deleted, existing work files, pumps, and zone files will not be affected.



**Note:**

The file “**Pumplist.gld**” in the \Ground Loop Design\pumps folder will be overwritten upon re-installation. If the user has added pumps other than those originally included with the program, *this file should be copied or moved to a backup directory* prior to removal and re-installation. After re-installation, the **Pumplist.gld** file can be returned to the \Ground Loop Design\Pumps folder *or* the desired contents can be added to the contents of the new **Pumplist.gld** file using a simple text editor like **Notepad.exe**. The format of the file is provided below.

**Pumplist.gld**

```
Pump List File
Number of Manufacturers (Integer)

First Manufacturer Name (Text)
Street Address (Text)
City, State, Zip (Text)
Country (Text)
Telephone Number (Text)
Number of Different Series for this Manufacturer (Integer; Example: 2)
Series #1 Name (Text)
Series #1 filename without .hpd extension (Text)
#Date Entered# (Text; Example: #2000-10-05#)
Series #2 Name (Text)
Series #2 filename without .hpd extension (Text)
#Date Entered# (Text; Example: #2000-10-06#)

Second Manufacturer Name (Text)
Street Address (Text)
...
```

Alternatively, any pump files not included with the setup package may be added from within the program itself using the method described in Chapter 2, under *Adding Pump Sets Obtained from External Sources*.

The actual original heat pump data files (\*.hpd), will not be deleted unless their names are identical to those being installed. Thus, all data can be recovered even if the previous version of the **Pumplist.gld** file is overwritten. However, this will either involve editing the **Pumplist.gld** file manually to include the customized data, or identifying those files within the program itself. In general, if there are only a few pump sets to add, working within the program may be best. If there are many, cutting and pasting from the old file using a text editor may prove to be more efficient (Remember to modify the number of manufacturers if necessary!).

If the user has created customized heat pump sets, it may be wise to make a backup of all data files prior to removal and re-installation.



Additionally, *customized **help files** should be backed up* before any user-modified Ground Loop Design menu HTML documents are replaced. The linked HTML documents themselves will not be overwritten.

## Intended Users and Scope

Ground Loop Design is intended as a Design Studio for professional HVAC designers and engineers working in the area of geothermal applications. It is primarily designed for use with light-commercial or commercial installations, since the calculations take into account long-term thermal effects that often determine the necessary design requirements. Additionally, the loads representation employed in Ground Loop Design's Zone Management system allows for detailed equipment selection and specific load distribution data to maximize calculation accuracy.



This version of Ground Loop Design includes two design modules, one for vertical borehole and one for surface water (pond, lake, etc.) installations. It also includes two loads modules, one for average block loads and one for the more detailed zone model. The loads data can be shared between modules using Ground Loop Design's unique linking system, a new feature in Version 2.0.

Because of the extensive customization and override features included in the software, Ground Loop Design is suited ideally for both standard and non-standard applications, which can involve significant variations in equipment, loads, and operational parameters for each zone in the design. The user, who may prefer to add his or her specific images or data sheets, has the freedom to customize the help files.

With instant, direct metric/English unit conversions and foreign language capabilities, Ground Loop Design is a truly international program. With Ground Loop Design, communicating project parameters, equipment requirements and loads data with coworkers, partners, and vendors anywhere in the world is efficient and easy. The program provides a framework for international standardization.

## CHAPTER 1

# Ground Loop Design Overview

This chapter is an introduction to the Ground Loop Design software package. It introduces the Design Studio and its components, including the Heat Pump and Loads Modules, the Borehole and Surface Water Design Modules, the reporting functions, and the help files. There is also an explanation of the theoretical and experimental basis for the program's calculations.

## General Program Features

Ground Loop Design is a “Geothermal Design Studio” that provides the user with a freedom that single-purpose software cannot offer. The program is modular and permits flexibility in the designing process and customization based on designer preferences. Additionally, it has a English/metric unit conversion option, providing applicability to the widest range of equipment and customers. Because the software is also available in different languages, it is truly international in its ability to traverse national borders as well as language and cultural barriers.

## The Design Studio

The studio is the desktop work area in which the designer conducts his or her project analyses and establishes the basis for designs. When additional projects are desired, new windows may be opened or existing projects may be loaded. The Loads modules hold and display the information for the particular installation. Other windows may be opened concurrently. For example, one window may be used to edit or to modify heat pump data, another to calculate equivalent full load hours, and still others to provide easily accessible graphs or

charts that may be required repeatedly through the course of a design. Similar design plans can be compared directly, or entirely different designs can be created and varied. All of the information a designer needs exists in one convenient location within Ground Loop Design.

Besides opening and closing windows and taking care of file management, the studio desktop menu and toolbar include control features which can be applied to more than one different type of project. For example, the English/metric unit conversion tool can convert a single window without affecting the rest of the open windows. Project reports can also be printed from the studio desktop.

### **Customization**

Ground Loop Design offers the user a great deal of freedom in how he or she enters and uses information. Rather than conforming designs to the software, this software package allows some modification and variation in its included features.

Some of the most common areas of customization in Ground Loop Design include the entry of loads and the selection of equipment. Although fully automatic modes are available, the user also has the ability to customize or override the automatic features. For example, detailed load information may be included for precision designs, while extremely limited data is enough for rough calculations. Additionally, if the data are available, the designing engineer can enter his or her own pump set to take full advantage of the automatic selection procedures. Also, different families of pumps can be used within a single project, and even individual pumps not included in the pre-defined pump sets can be employed as required.

Another area where customization is possible is in the help files, which are based on HTML. With a simple HTML editor the user can include any tables, data, pictures, graphs, charts, or any other useful information that meets the user's needs. User-added files can supplement or replace the help files already provided with Ground Loop Design.

### **Metric/English Units**

One of the intrinsic features in Ground Loop Design is the English/metric unit conversion capability. The English/metric option can be used not only to compare values, but it also can be used to quickly make use of specific equipment or loads data supplied in only one format.

Because the reports and help files automatically recognize the selected units, users can obtain different reports and data lists depending on the current state of the

Design Studio. Presentation and comparison of project information between different engineers and designers is now a straightforward process.

## Internationalization

The final major feature is the international component of Ground Loop Design. Because the program is multi-language capable, users can easily communicate accurate results and design parameters across borders, even when the designers are not proficient in the technical language of their foreign counterparts.

International versions are also available. Figure 1.1 is a screenshot from the Korean version (metric).

Figure 1.1 is a screenshot of the Korean version of the Ground Loop Design software. The interface is titled '존 관리자' (Zone Manager) and shows a list of zones on the left. The main area displays design parameters for '구역 3' (Zone 3). It includes a table for '설계 낮시간 부하' (Design Nighttime Load) with columns for '주당체류시간' (Residence Time), '낮시간' (Daytime), '열취득 (kW)' (Heat Gain), and '열손실 (kW)' (Heat Loss). The table shows values for different time intervals: 8시-12시 (13.5 kW gain, 11.1 kW loss), 12시-16시 (10.6 kW gain, 5.9 kW loss), 16시-20시 (6.2 kW gain, 2.9 kW loss), and 20시-8시 (0.0 kW gain, 3.5 kW loss). The total '연중전체부하 등가시간' (Annual Total Load Equivalent Time) is 1050 for gain and 220 for loss. Below this, there's a section for '설계 온도와 유량에서의 열펌프 상세' (Heat Pump Details at Design Temperature and Flow Rate), showing a table with columns for '냉방' (Cooling) and '난방' (Heating) with values for 용량 (Capacity), 동력 (Power), COP, 유량 (Flow Rate), and 부분 부하 계수 (Part Load Ratio). The bottom status bar shows '유량: 11.4 (L/min)/3.5kW' and '인입 온도 (섭씨): 29.4, -1.1'.

Figure 1.1 Korean Version of Ground Loop Design

## Heat Pump and Zone/Loads Modules Introduction

The underlying framework of Ground Loop Design is based on two modules that permit flexibility in the addition and modification of components related to



geothermal designs. The first is the heat pump module, which takes a representative amount of data from the heat pump specifications and then uses it for the automatic pump selection features. The second is the loads module, which provides an organized method for entering the heat gains or losses of an installation.

Because the heat pump and loads modules are closely related, users can match heat pumps to the loads automatically or manually.

An advantage of this design is that the heat pump selection and the loads modules can be connected directly with the various design modules available in the studio. **Therefore, one type of loads and heat pump data can be used for all designs.**

## Heat Pump Module

In Ground Loop Design, heat pump data can be entered into a separate module that keeps track of all of the pumps stored in the Ground Loop Design's Heat Pump Database. Families of heat pumps from various manufacturers can be added to the existing pump set maintained by the user. In this way, heat pump data obtained from any source can be easily included within the software to take advantage of the automatic equipment sizing features of Ground Loop Design.

Recent data from popular heat pump manufacturers is included with Ground Loop Design. However, any pump set can be added to the list. The heat pump model only requires that certain data from heat pump specification sheets, or from software provided by the manufacturer, be entered into the *Edit/Add Heat Pumps* module. The model in Ground Loop Design requires the input of a minimum of six data points for both heating and cooling modes. These data points relate capacity and power to the inlet source temperature and are fit using a polynomial line to provide an accurate model for the equipment for any given design parameters. By including additional data from different source flow rates and/or different inlet load temperatures and flow rates, higher levels of accuracy are possible.

The *Edit/Add Heat Pumps* module is covered in detail in Chapter 2.

## Zones/Loads Modules

Ground Loop Design employs two different types of load input schemes. With the Zone Manager Loads module, users can perform a detailed analysis. With the Average Block Loads module, users can make quick estimates without performing detailed component design work. These stand-alone modules are linked to design modules using the *Studio Link* system (Chapter 3).



## Zone Manager Loads Module



Component-style designs often are more appropriate for geothermal installations, particularly when equipment is available in various sizes. The units can be placed near or within the locations to be conditioned. With regard to water source heat pumps, it is often much easier to bring water lines to the equipment instead of providing ductwork or long load lines from a centralized source.



When considering geothermal applications, the precision of the zone/loads model is crucial because it relates directly to the extent of external heat exchanger installation. Heat exchanger costs impact the overall costs of the project. Additionally, a unit that is called only when necessary or is well matched to a zone will be more efficient than a larger unit that may cycle more often.

Inputs for Ground Loop Design's Zone Manager Loads module include peak load information for each of the zones in an installation at different periods during the day. This loads data can be automatically matched to heat pumps stored within Ground Loop Design's Heat Pump Database. Therefore, ideal and rapid sizing is possible. As with the Average Block Loads module, the annual running time may also be included for a buried heat exchanger. This loading information can be simple or complex, depending on the level of detail the designer desires. To facilitate this model, the zones can be viewed either independently or together on the summary panel.



## Average Block Loads Module

For quick estimates and general calculations, there is no need to do a full zone analysis for a project. In these cases, designers can quickly enter data and consider approximate designs using the Average Block Loads module.

The average block model takes peak data from up to four time periods during the peak day, and then uses a generalized form of the automatic pump selection sequence to match a particular type of pump to an entire installation. For buried heat exchangers, the model also uses weekly and annual operational time as parameters. The hours can be computed from monthly loads data using the Equivalent Hours Calculator (Chapter 3).

Loads modules are covered in detail in Chapter 3.

## Design Modules

The Ground Loop Design Geothermal Design Studio consists of the following two design modules:

- The **Borehole Design Module** - This module models the lengths of bore required for a vertical borehole exchanger system.
- The **Surface Water Design Module** - This module determines the length of piping required when a closed loop of pipe inserted into a body of water acts as the heat exchange medium.

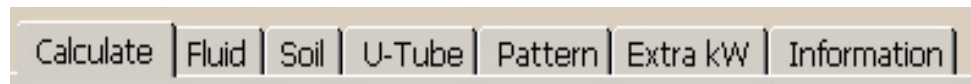
Both modules utilize the same loads module formalism, and are linked to loads modules using the *Studio Link* system.

## Borehole Design Module

### Description

The Borehole Design module allows the user to enter various parameters with respect to the desired vertical borehole system. Input is arranged in panels corresponding to the type of input (figure 1.1). After the user enters all parameters, the software calculates results such as the required bore length, the inlet and outlet temperatures, the coefficient of performance (COP), etc., based on the input data. Within this framework, it is straightforward and easy to make changes and conduct new calculations.

The input information is organized into seven panels, shown in figure 1.2.



**Fig. 1.2 Borehole Design Panel List**

Using these seven panels (*Calculate, Fluid, Soil, U-Tube, Pattern, Extra kW, and Information*), the user enters the project-specific information.

A more complete description about how to enter data and perform calculations in the Borehole Design module is provided in Chapter 4.

## Theoretical Basis

The vertical bore length equations used in the Borehole Design module are based upon the solution for heat transfer from a cylinder buried in the earth. The method was developed and tested by Carslaw and Jaeger (Carslaw and Jaeger, 1947). The solution yields a temperature difference between the outer cylindrical surface and the undisturbed far field soil temperature. Ingersoll suggested using the equation and its solution for the sizing of ground heat exchangers in cases where the extraction or rejection occurs in periods of less than six hours (where the simple line source model fails) (Ingersoll, 1954). The borehole module's equations include the suggestions of Kavanaugh and Deerman, who adjusted the methods of Ingersoll to account for U-tube arrangement and hourly heat variations (Kavanaugh and Deerman, 1991). It also employs the borehole resistance calculation techniques suggested by Remund and Paul to account for pipe placement, grout conductivity, and borehole size (Paul, 1997).

Additionally, the software calculates the amount of energy absorbed by or withdrawn from the ground using the load information collected from the individual zones and their relationship to the equipment selected.

The calculations find the conditions for long-term, steady state operation of borehole fields based on the desired heat pump inlet temperatures. In order to provide an optimum design and prevent system failure, the combination of parameters must allow for proper extraction or dissipation of energy from or to the earth at the location of interest.

The most complete description of the calculations and input data can be found in Chapter 3 of the book, *Ground Source Heat Pumps - Design of Geothermal Systems for Commercial and Institutional Buildings*, by S.P. Kavanaugh and K. Rafferty, 1997. In extensive tests, this model consistently proved to be the most accurate when compared with calibrated data from actual installations (Hughes and Shonder, 1998).

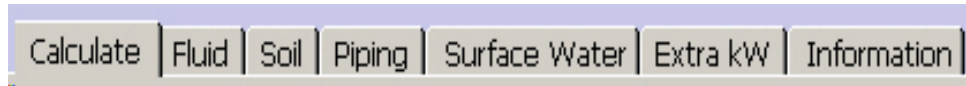
## Surface Water Design Module

### Description

The Surface Water Design module allows the user to enter various parameters concerning the body of water (lake, pond, river, etc.) system. As in the Borehole Module, inputs are arranged in panels that relate to the type of input. After the user enters all parameters, the software calculates the required pipe length, the circuit number, the inlet and outlet

temperatures, the COP, etc., based on the design specifications. Again, within this framework, it is straightforward to make changes and recalculate results.

The input information is organized into seven panels, shown in figure 1.3.



**Fig. 1.3 Surface Water Design Panel List**

These seven panels include *Calculate*, *Fluid*, *Soil*, *Piping*, *Surface Water*, *Extra kW* and *Information*. The panel names and many of the panel input parameters differ from those of the Borehole Design module.

A more complete description about how to enter data and perform calculations in the Surface Water Design module is provided in Chapter 5.

### Theoretical Basis

To determine the length of pipe necessary for different surface water systems, experiments were conducted for different size pipes in coiled and “slinky” configurations for both heating and cooling modes (Kavanaugh, 1997). Ground Loop Design uses a polynomial fit of this experimental data to determine the amount of pipe necessary for different loading conditions.

Additionally, coefficients are used to take into account the effect of the heat transfer in the lengths of the header and the branch piping that are in both the water and the soil between the installation and the submerged circuits. The program combines all factors so that the loop system provides the source inlet temperature at the heat pump requested by the designer.

Because the circuit layout is of primary importance to the designer concerned with pumping losses, the head loss estimation feature for different piping configurations is included in the Surface Water Design module. Users can quickly explore different layouts to determine the optimum design in terms of both heat transfer and circulation pump energy losses.

A description of some of the calculations and the input data can be found in Chapter 7 of the book, *Ground Source Heat Pumps - Design of*

*Geothermal Systems for Commercial and Institutional Buildings*, by S.P. Kavanaugh and K. Rafferty, 1997.

## **Additional Modules**

Ground Loop Design's Design Studio has the potential for additional modules that may be included in later versions. Two of the most requested modules include a Horizontal Design module and an Open Loop Design module. These modules would also be able to take advantage of the Design Studio's heat pump and loads models.

## **Reports**

Ground Loop Design's reporting features allow the designer to make hardcopies of both the data entered and the resulting calculations. These reports are design records, and are valuable when communicating the design to others involved in the projects.

### **Project Reports**

Every design module has associated project reports, which can be printed at any time from the Design Studio desktop. The project report contains all the project information, and includes the parameters chosen, the calculation results, and the name of the zone file used. Both concise and detailed versions of the report are available.

### **Zone Reports**

A 'print' button in the loads modules allows the designer to print the loads-related information in various formats. Because the zones contain information about the zones, the loads, and the equipment, it is often necessary to obtain reports of the information in separate as well as combined documents.

For example, at one time, a designer may want to quickly see all of the zones with their loads and corresponding equipment. At other times, the designer may only need to see a list of the equipment for each zone. Ground Loop Design offers five different zone report options including:

- A concise zone report
- A detailed zone report
- An equipment list report
- A loads report
- A zone names report

Reports are described in detail in Chapter 6.

## Help Files

To access the help files the user must have an internet browser present in the Ground Loop Design-enabled computer. The program will work without the browser, but the help files may not be accessible.

Metric and English help files are included with Ground Loop Design. These files aid in the correct verification and entry of the various parameters. The three main topics/design aids currently included under the *Tables* menu in the Design Studio are *Fluid Properties*, *Soil Properties*, and *Pipe Properties*. A convenient *Conversions* table with metric/English conversions in two different formats is included as well for reference. Help files can be opened and left as open windows on the desktop, and the user can refer to them as necessary during the design process.

Realizing that designers and engineers have their own preferred resources, Ground Loop Design employs the HTML browser model so that the user has ultimate control over the help files. The designer simply creates a basic HTML file containing customized data, pictures, graphs, charts, etc. and then modifies the included top level HTML files to link to their pages. The system requires a very basic knowledge of HTML, but it offers an extremely flexible system for user customization.

Detailed information on help files and sample HTML can be found in Chapter 7.

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## CHAPTER 2

# Adding/Editing Heat Pumps

To effectively use any of the design modules included with Ground Loop Design, it is important to understand how the system models heat pump data. For the purpose of adding new or editing existing heat pumps to Ground Loop Design's Heat Pump Database, the Add/Edit Heat Pumps Module is included as a separate module in the Design Studio. This chapter describes the theory of the module and gives an example of how to enter heat pump data.

## Heat Pump Model

### Description

For convenience, the Loads modules in Ground Loop Design predict how heat pump characteristics will vary with changes in the input design parameters. If the designer changes the inlet source or load temperatures, or the system flow rate, the capacity and power data of the units may also change. The easiest and most accurate way of realizing these changes is to employ an internal model, which the software uses to update the pump data automatically. Using Ground Loop Design, the designer can concentrate on the effects of variations without worrying about how the individual pumps in various zones will react to such changes.

The heat pump model employed in Ground Loop Design reproduces the complete operational data of any particular unit when supplied with a few representative data points selected from across the range of interest. Data

for each pump can be entered into the model and grouped together under manufacturer and series headings. The data need only be input once, and then can be used repeatedly for subsequent modeling sessions. Pump data is stored permanently in the ‘**pumps**’ directory. Many popular pumps from major manufacturers already are included with the program.

In both heating and cooling modes, the *minimum* data required is the capacity and power variations with source inlet temperature. To increase the modeling accuracy, these same variations have to be included at a second flow rate. Even more accurate results can be obtained if correction factors are provided for variations in the load inlet temperature and flow rate. The level of accuracy depends both on the amount of data available and the time the designer wants to invest.

Note that Ground Loop Design’s heat pump module allows for both water-to-air and water-to-water pumps.

## Theoretical Basis

### Capacity and Power

Heat pump capacities and power requirements vary smoothly but significantly for differing source inlet temperatures. Three points taken along both the capacity vs. temperature and power vs. temperature curves are fit to a polynomial equation to model these variations. The resulting calculated coefficients are then used to generate capacity or power values for any given source inlet temperature.

The basic polynomial equation used for fitting has the form:

$$y = a + bx + cx^2,$$

where a, b, and c are the three coefficients calculated from the fitting routine. For the capacity case, ‘y’ represents the capacity and ‘x’ is the desired temperature. For the power-input determination, ‘y’ is the power and ‘x’ again is the temperature. **Be aware that these coefficients do change for metric and English units.**

The software stores coefficients for each pump, and then uses the coefficients with the source inlet temperatures chosen by the designer to determine the unit capacity and power.



## Flow Rate

To model the effect of the source flow rate on the calculated capacity and power, data from a second flow rate are used. Generally speaking, with different flow rates the shape of the capacity and power curves does not change significantly, but is shifted up or down by a constant factor. This factor is determined for each of the three temperature data points and averaged over those input to obtain the linear flow factor, which is shown on the input screen.

Once the flow factor is determined, the linear capacity or power change per flow unit may be calculated. The program then calculates a new capacity or power at any specified flow rate using the initial values already known from the stored data.



**If no data points are entered for a second flow rate, the flow factor is assumed to be the constant value of 1.0. This means that the capacity and power will not vary with changes in flow rate.**

Considering the size of the variations (generally only a few percent), this simple model is accurate enough for most pumps. A completely accurate model of the flow rate variations for all possible pumps would require significantly more data entry.

## Load Side Corrections

The Ground Loop Design Edit/Add Heat Pumps module can also include corrections to the capacity or power that result from variations in the load side inlet temperature or flow rate. They are entered as correction factors across the desired temperature or flow range. The software again uses the polynomial fitting to model these correction factors. In these cases, a four-coefficient model is used to better model the types of variations that may occur. Three to five points are allowed as data input.



**Again, if load side correction data are not included, there will be no capacity or power variations with load temperature or flow, and all correction factors will be 1.0, the standard value.**



The load side temperature range will generally be considerably different for water-to-air and water-to-water pumps. Ground Loop Design suggests different initial temperature ranges when the user chooses the water-to-air or the water-to-water pump type option.

## Entering Data into the Add/Edit Heat Pumps Module

The user opens the Edit/Add Heat Pumps module from the Design Studio Heat Pumps menu. Note that one module can be open at a time.

When the module opens, there are two selection boxes present in the upper pane, while no pump data is displayed in the lower pane. In the left box, the user can choose to select either one of the manufacturers from the list of existing manufacturers or 'New Series'. If a manufacturer is selected, the associated list of pump series available for that particular manufacturer appears in the box on the right. When a series is chosen, the data for that series appears in the lower panel.

### Creating a New Series and/or Manufacturer

If the user chooses 'New Series' from the manufacturer list on the left, the lower pane becomes active with another selection box that requests direction as to whether to use an existing manufacturer or to create a 'New Manufacturer'. After the user makes a selection, the panel changes to show information about the manufacturer and series. The manufacturer information will be editable if the series belongs to a new manufacturer. The Edit/Add Heat Pumps module with an open 'Pump Information' panel is shown in figure 2.1.

The screenshot shows a software window titled "Edit/Add Heat Pumps". At the top, there are two dropdown menus: the first is set to "-- New Series --" and the second is labeled "Series Name". Below these is a section titled "Pump Information" which contains a dropdown menu set to "-- New Manufacturer --". This section is divided into two columns. The left column, "Manufacturer Information", includes fields for "\* Manufacturer's Name", "Street", "City, State, Zip", "Country", and "Phone". The right column, "Series Information", includes fields for "\* Series Name", "\* Filename (without extension)", and "Entry Date" (which has a date picker showing "7 /27/2001"). At the bottom of the window are "Proceed" and "Cancel" buttons.

Fig. 2.1 Pump Information Panel



After the user enters all the data and clicks the ‘Proceed’ button, all of the information for the series being added will be stored in the **Pumplist.gld** file. **Note that the information marked with an asterisk must be included before the user is allowed to proceed.**

## Editing Pump Data

Once the new pump series information is entered, or an existing pump series is selected from the upper pane, the Pump Edit pane will appear in the lower pane of the Edit/Add Pumps module, as shown in figure 2.2. There are two sub-panes. The left sub-pane is a list of the pumps already included in the series. The right sub-pane is a series of tabbed panels that contain the data for each pump on the list. In the case of a new series, both the list and the panel section will be empty until a new pump is created. The name of the current manufacturer and series are shown in the selection boxes in the upper pane.

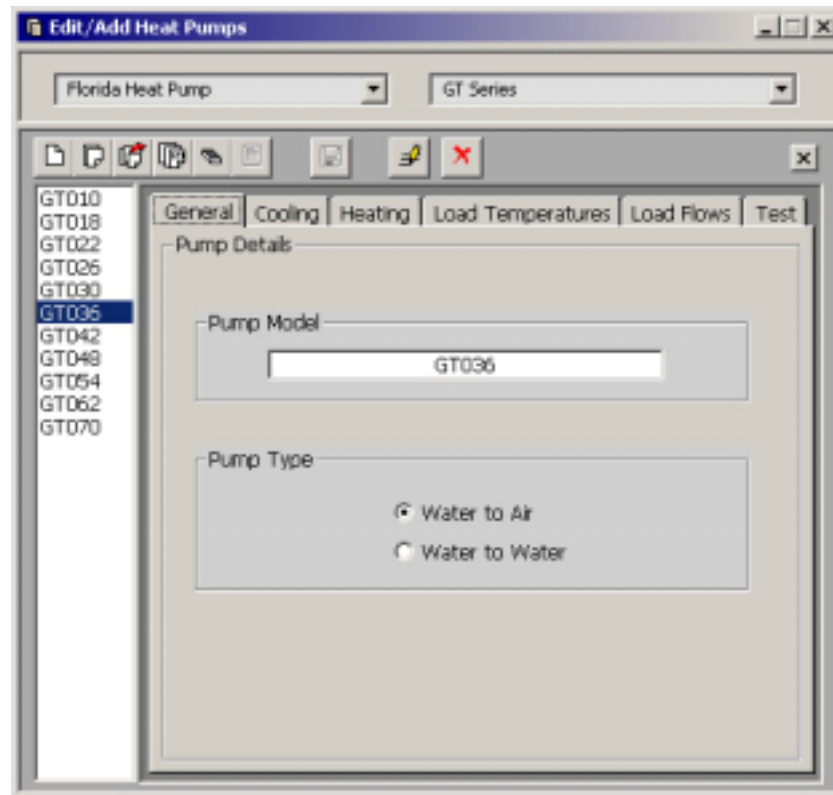


Fig. 2.2 Pump Edit Pane

## Pump Series Controls

The Pump Series control buttons, shown in figure 2.3, are found above the list and the pump data panels. They include the Pump Edit controls (*New*,

*Copy, Remove, Reorder, and Clear,)* the pump *Save* control, the *Edit Pump Information* control, and the *Delete Series* control.



Fig. 2.3 Pump Series Controls

### Pump Edit Controls

The Pump Edit Control buttons are designed to work directly with the pump list. New pumps are added by pressing the *New* button. Copies of existing pumps are added with the *Copy* button. *Remove* is used to remove a pump from the list. *Reorder* is pressed to reorganize the list, both alphabetically and numerically. *Clear* is used to delete all pumps from the current list. **Be careful not to accidentally delete pumps.**

### Save Control

The *Save* control button can be used at any time to save the current pump information.

### Edit Pump Information Control

The *Edit Pump Information* control button allows the user to edit both the series and the manufacturer information for a given pump. **Note, however, that if the manufacturer information is changed, it will change for every series connected to that manufacturer.** 'Proceed' or 'Cancel' will return the user to the Pump Edit Pane.

### Delete Series Control

The *Delete Series* control button deletes the current series. If the series is the only series of a manufacturer, the manufacturer also will be deleted automatically.

*Note: The actual heat pump file (\*.hpd) will not be deleted from the **pumps** directory. If necessary, the series can be restored by creating a 'New Series'. The user need only provide the appropriate manufacturer and series name, and use the deleted '.hpd' filename for the pump set 'Filename'. Incomplete fields will be recreated from the \*.hpd file. If the original file no longer*

*exists, the program creates a new \*.hpd file. Incidentally, the same system can be used to add new pump sets obtained from external sources as described below.*

## General Information

The General panel is the first panel a user sees when he or she decides to input data for a new pump. It has an input box for the name of the pump, and in the 'Pump Type' area, the user selects whether the pump should be classified as a water-to-air or or a water-to-water pump. An example of the pump *General* panel is shown in the lower right pane of figure 2.2.

## Capacity, Power, and Flow Rates

The capacity, power, and flow rate information pertaining to the source side flow for both heating and cooling are entered into the two tabbed panels labeled *Cooling* and *Heating* in the Pump Edit pane. An example of the *Cooling* panel is shown below in figure 2.4. The *Heating* panel follows an identical format, although the temperatures will be different.

Heat Pump Specifications for Cooling - SOURCE					
FLOW RATE 1			FLOW RATE 2		
5.4 gpm			10.0 gpm		
EWT ( deg F )	Capacity (MBtu/hr)	Power ( kW )	Capacity (MBtu/hr)	Power ( kW )	
77.0	33.9	2.81	37.0	2.66	
95.0	31.3	3.19	35.2	3.06	
115.0	28.6	3.59	33.2	3.49	
Coefficients: Capacity Power Flow Factor:					
a	46.84028	0.97056	1.13	0.96	
b	-0.18719	0.02614			
c	0.00025	-0.00003			
Calculate Coefficients					

**Fig. 2.4 Heat Pump Specifications – Cooling**

As can be seen from the figure, the source entering water temperature (EWT) is listed to the left, and the capacity and power requirement of the

unit at different flow rates are listed to the right. Once the values are input, the coefficients and flow factor can be calculated from the entered data. The *Calculate Coefficients* button turns **red** when values are changed, indicating that new coefficients must be calculated before proceeding.



*Note: If data for only one flow rate are available, only the first capacity and power requirement data must be included, under the section entitled 'FLOW RATE 1'. The data under 'FLOW RATE 2' can be left as zeroes, and the program will ignore them, leaving the flow factor as 1.0.*

## Load Side Corrections

Corrections resulting from variations in inlet temperatures and flow rates on the load side can be entered in the *Load Temperatures* and *Load Flows* tabbed panels of the Pump Edit pane. If these corrections are not added, the factors remain at 1.0 and input variations in load temperature or flow rate will have no effect on calculated capacities and/or input power. Time permitting, however, it is best to include as much information as possible from what the manufacturer provides.



### Load Temperatures Panel

The *Loads Temperatures* panel is where corrections for variations in the load inlet temperature are input. Both the cooling and heating information (taken at the average or standard source temperature and flow rate, and the average load flow rate) are entered on the same panel, an example of which is shown in figure 2.5.

The factors shown in figure 2.5 were calculated from a manufacturer's list of capacities provided for the different temperatures, using the capacity at the selected temperature as the numerator and the capacity at 67°F for cooling (70°F for heating) as the denominator. The 67°F (70°F) capacity values were those used for the inlet source data on the *Cooling* and *Heating* tabbed panels described previously. Occasionally, manufacturers will provide capacity values at the standard temperature with a table of correction factors that can be entered into the Ground Loop Design *Load Temperatures* panel directly.

Notice how in figure 2.5 five points of data are included for cooling but only three are included for heating. The software requires a minimum of three data points for its coefficient calculation. More data may be input if desired. **However, no boxes may be left blank!** Other temperature *and* coefficient values must





be set to zero in this case. As a convenience, '0' buttons are included to quickly set rows to zero.

The screenshot shows the 'Load Temperatures' tab of a software interface. It contains two main sections: 'COOLING:' and 'HEATING:'. Each section has a table for entering data at different temperatures. The 'COOLING:' table has columns for EAT-WB (deg F), Capacity Factor, and Power Factor. The 'HEATING:' table has columns for EAT-DB (deg F), Capacity Factor, and Power Factor. Below these tables are rows for coefficients 'a', 'b', 'c', and 'd'. A 'Calculate Coefficients' button is at the bottom.

COOLING:			HEATING:		
EAT-WB ( deg F )	Capacity Factor	Power Factor	EAT-DB ( deg F )	Capacity Factor	Power Factor
61.0	0.910	0.960	60.0	1.050	0.980
64.0	0.960	0.980	70.0	1.000	1.000
67.0	1.000	1.000	80.0	0.940	1.020
70.0	1.050	1.020	0.0	0.000	0.000
73.0	1.090	1.040	0.0	0.000	0.000

	a	b	c	d
COOLING	-0.35784	0.55333	0.000000	0.000000
HEATING	1.08301	1.10387	-0.000086	-0.000007

Calculate Coefficients

Fig. 2.5 Heat Pump Load Temperatures Panel

*Note: If correction factors are unknown or unnecessary, they can all be left at the constant value of 1.0, which is the initial condition that exists when a new pump is first added.*

## Load Flows Panel

Similar to the *Load Temperatures* panel, the *Load Flows* panel allows the user to enter corrections for variation in load side flow rates. **The system used here is different, however.** Every pump is assigned a *nominal* flow rate, and the data is input as percentages of the nominal flow rate. A sample *Load Flows* panel is shown in figure 2.6.

To get a capacity factor at a flow rate of 80 percent of nominal, for example, the capacity of the unit at 80 percent of nominal would be divided by the capacity at the nominal flow rate. The procedure is identical for the power factors. Data is usually taken at standard source temperatures and flows, and at the standard load

temperature. Quite often, the manufacturer provides lists of these variations that can be input directly.

Once again, a minimum of three points is necessary for the coefficient calculations, and '0' buttons are provided for quickly setting the unused rows to zero. **Remember - boxes must be set to 0 if they are not used!**



Flow Corrections - LOAD					
Nominal Flow Rate <input type="text" value="1140"/> CFM					
COOLING:			HEATING:		
% of Nominal	Capacity Factor	Power Factor	% of Nominal	Capacity Factor	Power Factor
<input type="text" value="80.0"/>	<input type="text" value="0.974"/>	<input type="text" value="0.965"/>	<input type="text" value="80.0"/>	<input type="text" value="0.972"/>	<input type="text" value="1.032"/>
<input type="text" value="90.0"/>	<input type="text" value="0.987"/>	<input type="text" value="0.981"/>	<input type="text" value="90.0"/>	<input type="text" value="0.986"/>	<input type="text" value="1.016"/>
<input type="text" value="100.0"/>	<input type="text" value="1.000"/>	<input type="text" value="1.000"/>	<input type="text" value="100.0"/>	<input type="text" value="1.000"/>	<input type="text" value="1.000"/>
<input type="text" value="110.0"/>	<input type="text" value="1.012"/>	<input type="text" value="1.020"/>	<input type="text" value="110.0"/>	<input type="text" value="1.020"/>	<input type="text" value="0.984"/>
<input type="text" value="120.0"/>	<input type="text" value="1.025"/>	<input type="text" value="1.042"/>	<input type="text" value="120.0"/>	<input type="text" value="1.042"/>	<input type="text" value="0.968"/>
a	<input type="text" value="0.78510"/>	<input type="text" value="0.98010"/>	a	<input type="text" value="0.82300"/>	<input type="text" value="1.16000"/>
b	<input type="text" value="0.00388"/>	<input type="text" value="-0.00240"/>	b	<input type="text" value="0.00354"/>	<input type="text" value="-0.00160"/>
c	<input type="text" value="-0.000026"/>	<input type="text" value="0.000034"/>	c	<input type="text" value="-0.000034"/>	<input type="text" value="0.000000"/>
d	<input type="text" value="0.0000001"/>	<input type="text" value="-0.0000001"/>	d	<input type="text" value="0.0000002"/>	<input type="text" value="0.0000000"/>

Fig. 2.6 Heat Pump Load Flows Panel



## Testing Input Data

The *Test* panel is provided as a final check after a pump's data has been input into the Heat Pump module. Without testing the data directly, there is no way to know if mistakes were made during the input process.

A sample Test panel is shown in figure 2.7. As can be seen from the figure, both source and load entering water and air temperatures, as well as flow rates, can be edited directly. Clicking the "Test" button performs the calculation to see what capacity, power, and EER/COP result from the chosen input parameters. Average values are used initially, but by varying the parameters the designer can see how well the newly created model matches the data set used for data entry.

The screenshot shows a software window titled 'Test' with tabs for General, Cooling, Heating, Load Temperatures, Load Flows, and Test. The 'Test' tab is active, displaying a table with two rows of data. The first row is for cooling (blue text) and the second for heating (red text). Each row has columns for Source (EWT or EAT-DB), Flow, Load (EAT-WB or EAT-DB), and Results (Capacity, Power, EER/COP). A 'Test' button is at the bottom.

SOURCE		LOAD		RESULTS		
EWT (deg F)	Flow (gpm)	EAT-WB (deg F)	Flow (CFM)	Capacity (MBtu/hr)	Power (kW)	EER/ COP
95.0	7.7	66.2	1140	33.1	3.12	10.6
45.0	7.7	68.0	1140	31.7	2.58	3.6

Fig. 2.7 Heat Pump Test Panel

Often, any input errors will be evident immediately from the test (by comparing the test results with the input sheet). Additionally, the user can use this test to make certain that the pump data are accurate over the particular range of temperatures, flows, etc. that he or she typically uses, and then modify the data if necessary.

## Exiting the Edit/Add Heat Pumps Module

After editing or adding heat pumps, and calculating all necessary coefficients, the user should make sure that the pumps are saved by clicking the *Save* button on the Pump Series control bar. When the pumps are securely saved, the *Save* button will become disabled.

Clicking the close button in the upper right hand corner of the lower pane closes the Pumps Edit Pane, and clicking the close button in the upper right hand corner of the Edit/Add Heat Pumps window closes the Edit/Add Heat Pumps module. Closing without saving edited data will initiate a dialog box that reminds the user to save the data before closing.

## Heat Pump File Descriptions

There are two types of files created by the Edit/Add Heat Pumps module. The first is the **Pumplist.gld** file, which maintains the current master list of manufacturers and the series associated with those manufacturers. The **Pumplist.gld** file also includes the filenames (without the '.hpd' extension) of the heat pump data files associated with the individual series.

The second type of file is the '.hpd', heat pump data file, for each individual series of pumps. This file type keeps track of all the data input by the user as well as the pump names and the coefficients calculated within the module. Since '.hpd' files cannot be deleted by the program (unless they are accidentally overwritten), many difficulties usually can be overcome by just adding new pump sets or, if necessary, editing the **Pumplist.gld** file directly. The format of the **Pumplist.gld** file is given in the Preface, page 3.

## Adding Pump Sets Obtained From External Sources

To provide the greatest amount of flexibility to the user, Ground Loop Design allows the user to obtain heat pump data files (\*.hpd files) from external sources. For example, a heat pump set may be copied from a fellow designer, or even downloaded from a participating heat pump manufacturer's website.

Since the original **Pumplist.gld** file does not contain a reference to the externally obtained data set, it must be added manually. The procedure for this is as follows:

1. Place the '\*.hpd' file into the \Ground Loop Design\pumps folder.
2. Add a 'New Series'.
  - a. If the series belongs to an existing manufacturer, choose the appropriate manufacturer.
  - b. If the series belongs to an unlisted manufacturer, choose 'New Manufacturer' from the list.
3. Provide the 'Series Name' and 'Manufacturer Name', as required.
4. Under 'Filename', **type the existing filename** of the series to be added. Note-the existing filename is the \*.hpd file the user just put into the pumps folder in step 1 above.
5. Click "Proceed".

Ground Loop Design will open the heat pump file for editing and will include it in its Heat Pump Database. Additionally, if this is a new manufacturer, any included

manufacturer information will become visible for this pump set. Since the **Pumplist.gld** file has been modified, it will register the new pumps for use in all modules opened afterwards.

## CHAPTER 3

# Loads and Zones

All of the calculations performed in Ground Loop Design fundamentally are based on loads provided by the designer. This chapter describes the unique Ground Loop Design loads system, and how to enter the loads in both the Zone Manager and the Average Block loads modules. Additionally, it explains the pump matching capabilities intrinsic to the Ground Loop Design loads modules, and operation both in automatic and in manual modes.

## The Ground Loop Design Loads Model



The intrinsic flexible nature of the Ground Loop Design Geothermal Design Studio appears again in the loads models the software employs: the user is not limited to a single style of loads input. Similar to the design modules, a designer can choose between different types of loads input schemes based on the level of complexity he or she desires and the time he or she wishes to invest. These loads modules are then ‘linked’ to one or more design modules using the Ground Loop Design Studio link system. Currently, two loads modules are available, the Zone Manager Loads module and the Average Block Loads module

The Zone Manager Loads module is provided for designers who desire a full analysis capability. Loads are input as separate zones, and each zone is matched with a particular pump. This mode is more valuable when users require thorough designs.

The Average Block Loads module offers a rapid system of entering whole systems information for users who do not require or desire to input the data for a fully zone-divided installation. Rather than matching specific pumps to each zone, the Average Block Loads module uses a particular, user-defined style of pump (or COP) and matches it in an average way to the entire installation. Although the input scheme is simpler, the design calculations are identical to those of the more complex Zone Manager Loads module. In fact, on average, if identical values could be placed in both the Zone Manager and Average Block loads modules, identical calculated bore lengths would result.

## Zone Files

Zone (loads) files are stored as \*.zon files in the Ground Loop Design ‘zones’ directory. They have a general format that can be read into any loads module, and they **can be used simultaneously** in different design modules. However, if this is done, it may be wise to save any changes under different filenames.

Both loads modules are stand-alone entities. **The files are entirely independent of project design files.** This means that an entire installation loading design can be entered, matched with pumps, optimized, and saved without ever opening a design module. This is valuable for users who wish to keep the loads entry and pump selection completely separate from the studio’s geothermal design modules. Now users can work on designs and load inputs at different times, and can use the same loads files for various projects/styles of project.

New zone files can be created by clicking the ‘New’ button in any loads module, or by clearing all of the current loads information with the *Clear* button, followed by the ‘New’ button. The designer provides a filename when the zone file is saved.

Zone files can be opened and saved using the *Open* and *Save* buttons on the Loads panel.



## The Zone Manager Loads Module



For commercial, non-centralized installations, it is often necessary to divide loads into separate zones that individually are served by specific heat pumps. This type of system has many advantages including lower installation and service costs as well as a highly accurate method of matching the loads to the heat exchanger. From the time-specific loads data that the user provides, Ground Loop Design determines the maximum heating and cooling loads of the entire system, and then uses these values to calculate the length of heat exchanger required.

**Zone Manager**

Heat Pumps | **Loads**

Untitled.zon

**Zone 1**

Zone 1 Loads Panel

Reference Label:

**Design Day Loads**

Days Occupied per Week:

Calculate Hours

Time of Day	Heat Gains (MBtu/Hr)	Heat Losses (MBtu/Hr)
8 a.m. - Noon	0.0	0.0
Noon - 4 p.m.	0.0	0.0
4 p.m. - 8 p.m.	0.0	0.0
8 p.m. - 8 a.m.	0.0	0.0
<b>Annual Equivalent Full-Load Hours:</b>	<b>0</b>	<b>0</b>

**Heat Pump Specifications at Design Temperature and Flow Rate**

☒ Custom Pump

Auto-Select | Select | Details | Clear

Pump Name	#	Cooling	Heating
(Select)	1	0.0	0.0
Capacity (MBtu/Hr)		0.00	0.00
Power (kW)		0.0	0.0
EER/COP		0.0	0.0
Flow Rate (gpm)		0.0	0.0
Partial Load Factor		0.00	0.00

Flow Rate:  gpm/ton

Unit Inlet (°F):

**Fig. 3.1 Zone Manager Loads Module, Main View**

The Zone Manager loads module can be opened either from the *Loads* Menu or by clicking the Zone Manager toolbar button. An example of the module opened to the *Loads* tabbed panel is shown in figure 3.1. The *Heat Pumps* tabbed panel will be discussed shortly.

In the *Main View*, Zones in Ground Loop Design are organized in a list on the left side of the *Loads* tabbed panel. Each zone panel contains information relating to the working zone, including a zone name, the loading information, and the information about any heat pumps selected for that zone. Selecting a different zone name in the zone list changes the working zone.

Using the list, the designer can bring up and modify any particular zone by clicking on its name. An essentially equivalent but more compact summary of the input data can be obtained in the *Summary View*, obtained by clicking on the *Summary View* toggle button. Different representations of zone data can also be printed as reports.



## Managing Zones in the *Loads* Tabbed Panel

The buttons along the top of the *Zone Manager* are used to work with the zones. A closer view is shown in figure 3.2.



Fig. 3.2 Zone Manager Control Buttons

The five buttons on the left side are zone-editing controls, and they include *New*, *Copy*, *Remove*, *Renumber*, and *Clear*. A *Summary* view of all the zones can be obtained by hitting the sixth, or *Summary View*, toggle button. The next three buttons are the *Open* and *Save* buttons, for opening and saving the zone files, and the *Print* button, for printing various zone reports. The final two buttons on the far right are for pump selection across the entire set of zones, and include *Auto-Select All* and *Update/Reselect*, which are discussed in more detail below.

### **New** and **Copy**

A new zone may be created at any time from the *Loads* panel by clicking the *New* button. Identical zones may be created from any existing zone by bringing up that zone's data window and clicking the *Copy* button.

### **Remove** and **Clear**

Zones also can be deleted from the list. Any zone can be removed from the list by bringing up the zone's data window and pressing the *Remove* button. To delete all of the zones in the list, press the *Clear* button.

### **Renumber**

If several zones are added or removed from the list, click the *Renumber* button to reorganize the zones. This button rennumbers the existing zones from one, starting with the first zone in the current list.



### **Summary View Toggle Button**

With the *Summary View* toggle button, the user can at any time simultaneously look at the group of zones. This view provides lists of the heat pump data in both cooling and heating modes as well as collective information about the set of chosen pumps. This information includes the peak loads and when they occur, and the total combined capacity, the peak demand, and the average efficiency of the selected equipment. Although individual pumps cannot be added or removed in

the *Summary View*, changes made across the entire pump selection are directly observable. A sample *Summary* panel is shown in figure 3.3. Note that more than one type of pump series is listed.

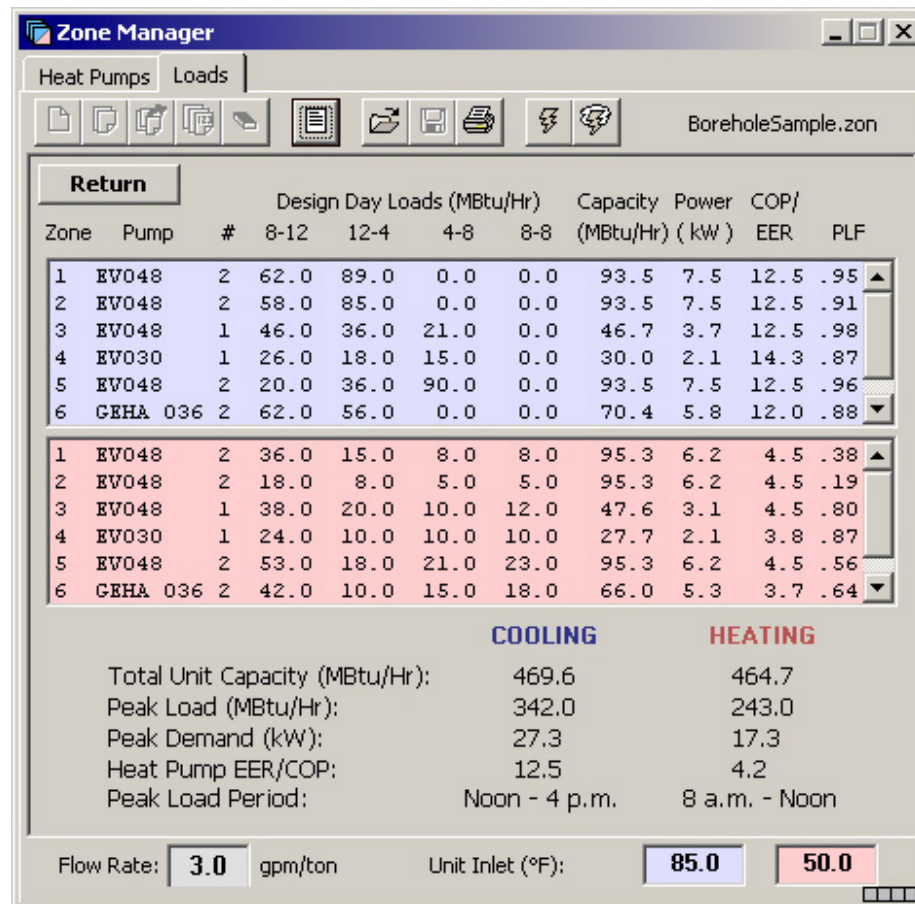


Fig. 3.3 Zone Manager Summary View

## Entering Loads

Loads can be entered directly in the individual zone data windows back in the *Main View* of the *Loads* tabbed panel. A sample entry is shown in figure 3.4.

### Design Day Loads

According to the model that Ground Loop Design uses, average peak load data for every hour of a twenty-four hour day can be included if desired. However, for simplification, average peak loads for the design day, or the day of heaviest usage in the year for both cooling (heat gains) and heating (heat losses) modes of operation, can be input for up to four separate times of the day. These include morning (8 a.m. to 12 noon), afternoon (12 noon to 4 p.m.), evening (4 p.m. to 8 p.m.) and night (8 p.m. to 8 a.m.). **This method of input not only provides the**

total load, but also identifies when the equipment will be in use for the heat exchanger calculations.

Design Day Loads			
Days Occupied per Week	Time of Day	Heat Gains (MBtu/Hr)	Heat Losses (MBtu/Hr)
5.0	8 a.m. - Noon	46.0	38.0
	Noon - 4 p.m.	36.0	20.0
	4 p.m. - 8 p.m.	21.0	10.0
	8 p.m. - 8 a.m.	0.0	12.0
	Annual Equivalent Full-Load Hours:	1050	220

Fig. 3.4 Sample Loads Input Data

If only one peak value during the day is provided to the designer, it can be entered into one or several of the time slots, depending on how the loads will be expected to change during the course of a day. Slightly reduced values can be added for off-peak hours if the building still will be in operation but not at full load. Insignificant time slots can be left at zero.



*Note: If only one peak load value is provided per zone, the designer will need to be consistent in placing it in the same time slot for every zone. This is because the software loops through all of the zones to determine which time of day has the highest loading requirements prior to performing its calculations.*

If only cooling or only heating loads data are to be used, all of the non-used slots **should remain as zeroes**. Only the side with the loads provided will be calculated.

## Annual Equivalent Full-Load Hours

The hours entered into the lower section of figure 3.4 are determined from detailed annual loads data for the system being designed. They represent the annual number of hours the system will be running if operating at full load, and are a measure of the system running time.

This system is used both to limit the amount of data the user must enter and to simplify the calculations. It is identical to methods that require input of all the monthly data but more concise, since it represents the total energy input to the ground in terms of the peak load. Month-to-month variations are not necessary in the annual/monthly/daily pulse model used in Ground Loop Design.

For example, if a loading report provides the number of Btus required by this zone each month, the hours per month will be obtained by dividing the monthly

Btu requirement by the peak Btu/h value. The resulting number will be the monthly equivalent full-load hours. To get the annual full-load hours, the value will need to be obtained for every month that required heating or cooling, and then combined to finally get the annual equivalent heating or cooling hours.



If exact values are not available, an estimate should be made with regard to the expected running time of the unit in each particular zone. Estimates of time must be reduced, of course, from actual running time since the ‘annual equivalent full-load hours’ represents the running time if the system were operating continuously at full load, which is not generally the case.

## Equivalent Hours Calculator



To aid in this calculation, Ground Loop Design includes the *Equivalent Hours Calculator*, found in the *Tools* menu, or obtainable directly by clicking the ‘Calculate Hours’ button. Figure 3.5 shows a view of the Equivalent Hours Calculator.

Annual Equivalent Full-Load Hours	
Peak Hourly Load:	0.0 MBtu/hr
Monthly Total Loads: MBtu	
January	0.0
February	0.0
March	0.0
April	0.0
May	0.0
June	0.0
July	0.0
August	0.0
September	0.0
October	0.0
November	0.0
December	0.0
Full-Load Hours:	0 hr

Fig. 3.5 Equivalent Hours Calculator



Remember that although the vertical bore length calculation results are not extremely dependent on the running hours within one zone for multi-zone designs, the total number of running hours across the zones can certainly affect the required bore length. The user should attempt to enter the running hours as accurately as possible.

Equivalent hours are unnecessary for a surface water design, since long-term buildup effects are unimportant. If a loads module is linked to a Surface Water Design module, the hours will not be visible.

### Days per Week

This value represents the occupation of the installation, in days per week. The building in the example is only occupied during weekdays, so the value 5.0 was entered. Decimal values can be used for partial occupations, and the amount can vary between zones.

Again, the occupation is unnecessary for a surface water design, since long-term buildup effects are unimportant. If a loads module is linked to a Surface Water Design module, the days per week will not be visible.

## Pump Matching and Selection

Every zone has heat pump equipment associated with it. Equipment matching and selection is done within the zone data window, in the lower section entitled, “Heat Pump Specifications at Design Temperature and Flow Rate”. In this section, the designer has three choices when matching a pump to a zone:

- Automatic selection based on the active heat pump series
- Manual selection from a list of all available pumps
- Custom input of pump data

Once selected, the zone retains all of the information associated with the pump chosen. This information includes the pump name, the number of pumps, and the capacity, power consumption, EER/COP, flow rate, and partial load factor in both cooling and heating modes. If obtained from the list of available pumps, detailed information is also available, including the manufacturer and series name, the pump type, and the inlet load temperatures.

Figure 3.6 shows the pump selection section of the zone data window with sample data matched to the loads data of figure 3.4.

Several buttons can be found in the pump selection section. These include *Auto-Select*, *Select*, *Details*, and *Clear*. A checkbox is also included to indicate when the pump is a ‘custom pump’, or a pump not included in Ground Loop Design’s internal list of pumps.

Heat Pump Specifications at Design Temperature and Flow Rate

☐ Custom Pump

Pump Name **EY048** # **1**

	Cooling	Heating
Capacity (MBtu/Hr)	<b>46.7</b>	<b>47.6</b>
Power (kW)	3.74	3.11
EER/COP	12.5	4.5
Flow Rate (gpm)	11.5	9.5
Partial Load Factor	0.98	0.80

Fig. 3.6 Sample Pump Selection Section with Data

## Auto-Select

This option is by far the easiest method of matching a pump to the loads in a particular zone. By clicking the *Auto-Select* button, Ground Loop Design utilizes the information stored for the active pump series and determines which pump within the list is best suited to the zone in question. If the listed pumps are too small for the zone loads, the software increases the number of pumps of each size until an acceptable match is achieved.

The pump selection process uses information from the Zone Manager loads module. This includes the chosen inlet source temperature, the flow rate, the heat pump series, and the initial inlet load temperatures. The flows and load temperatures can be entered at the bottom of the module, and the active heat pump series and load temperatures may be changed on the *Heat Pumps* tabbed panel.

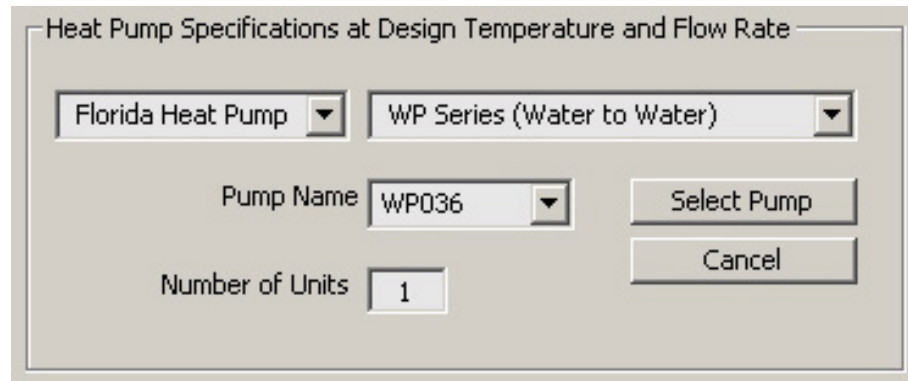
## Manual Select

If an automatically selected heat pump is for any reason undesirable, or a different pump series from the same manufacturer, or even from a different manufacturer is required, the *Select* button may be used. This button allows the designer to choose any of the stored pumps. As with the *Auto-Select* button, all of the associated fields are calculated automatically once the pump is selected.

When the *Select* button is pressed, the selection panel appears, as shown in figure 3.7. After a pump is chosen, pressing *Select Pump* will place the pump in the zone and automatically calculate all of the associated parameters. *Cancel* will return to the main display with no changes.



*Note: Unlike with Auto-Select, a pump that is manually selected may or may not match the loads in the zone. It is the responsibility of the designer to make sure the pumps match the zones.*



Heat Pump Specifications at Design Temperature and Flow Rate

Florida Heat Pump WP Series (Water to Water)

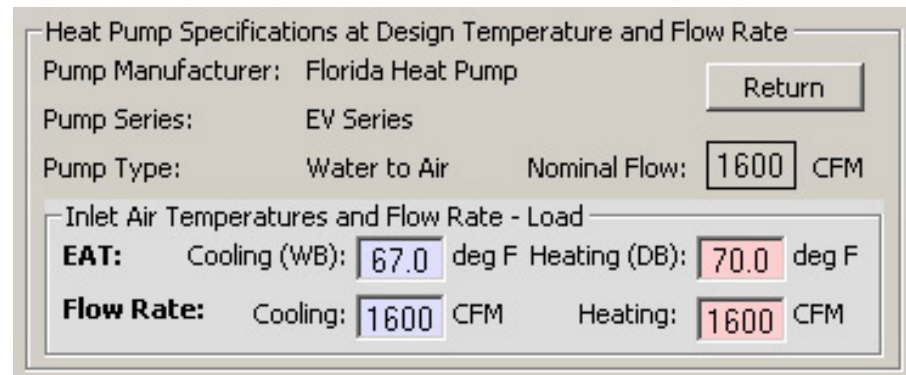
Pump Name WP036 Select Pump

Number of Units 1 Cancel

Fig. 3.7 Pump Selection Panel

## Details

Specific details about a given pump may be obtained by clicking the *Details* button. Additionally, the details panel is where the designer may vary the loads input temperatures or flows for that particular pump. *Upon pressing the return button, variations in the input load temperature will affect the pump parameters listed on the main pump selection area.* A sample details panel is shown in figure 3.8.



Heat Pump Specifications at Design Temperature and Flow Rate

Pump Manufacturer: Florida Heat Pump Return

Pump Series: EV Series

Pump Type: Water to Air Nominal Flow: 1600 CFM

Inlet Air Temperatures and Flow Rate - Load

EAT: Cooling (WB): 67.0 deg F Heating (DB): 70.0 deg F

Flow Rate: Cooling: 1600 CFM Heating: 1600 CFM

Fig. 3.8 Pump Details Panel

## Clear

Pressing the *Clear* button clears the current pump in a zone. All values are reset to the initial state, allowing the user to reselect or enter a pump for the zone.

## Custom Pump (Customization)

If the designer must include a heat pump unit that is not stored in Ground Loop Design's Heat Pump Database, customized pumps may be added by simply entering values directly into the boxes on the pump selection section of the zone data window. When the user does this and overrides the automatic selection



features, a check appears next to the “Custom Pump” label, indicating that the pump information is from an external source. The details section will no longer contain information about the pump manufacturer, series, or type.

The calculation portion of Ground Loop Design will require at least the capacity and power data to utilize the pump properly. *The actual COP used in the calculations is determined from the capacity and the power, not the input text box.* Other information may be added for the designer’s reference.



*Note: When a custom pump is included, its values will remain unchanged during the designing process. **Variations in inlet source or load temperatures, or system flow rate, will not affect a customized pump’s data.***

## Automatic Heat Pump Selection Options for the Entire Zone Set

Two controls are included with Ground Loop Design that allow for an automatic selection of pumps throughout the entire set of zones. This feature is useful when the pump set needs to be compared or changed, or when modifications are required throughout the existing set. These controls are necessary so that large sets of pumps can be changed or updated without having to step through each individual zone.



### Auto-Select All Pumps

The *Auto-Select All Pumps* control performs the same function as the *Auto-Select* button in the pump selection section of the zone data window, except it performs the selection sequentially through all of the zones. It uses the active heat pump series selected on the *Heat Pumps* tabbed panel.

*Note: Auto-Select All Pumps will overwrite all currently selected pumps, including custom pumps.*



### Update/Reselect Current Pumps

The *Update/Reselect Current Pumps* control reselects the pumps in all zones after determining the current series used in each particular zone. For example, if most of the pumps belonged to the same water-to-air series, but one was a water-to-water pump, this control would determine the difference and update the pumps accordingly.

*Note: Custom pumps are not affected when the Update/Reselect Current Pumps control is activated.*



## Working Series Selection in the Heat Pumps Tabbed Panel



Figure 3.9 Shows the Zone Manager opened to the *Heat Pump* tabbed panel. This panel is used to specify the working series for all of the automatic selection features described for the *Loads* tabbed panel. In the *Heat Pump* tabbed panel, the user simply selects the pump series that he or she intends to use for the matching session. The selection may be changed at any time without affecting previous automatically selected units. **However, if the ‘Auto-Select All Pumps’ button on the *Loads* panel is pressed, every zone will be replaced with the current working series.** Additionally, in this panel the user may define a inlet load temperature to be used in any automatic selection.

### Choosing the Active Series

The active heat pump series is the series of heat pumps used by the *Auto-Select* features in the *Loads* panel. It represents the primary heat pump family utilized by the designer for a particular project. Although this is the primary series, other pumps may still be selected for certain zones using either the *Select* button or by defining a custom pump.

To choose a pump series, select a manufacturer, followed by the desired series of that manufacturer. A list of available pumps appears in the list box.

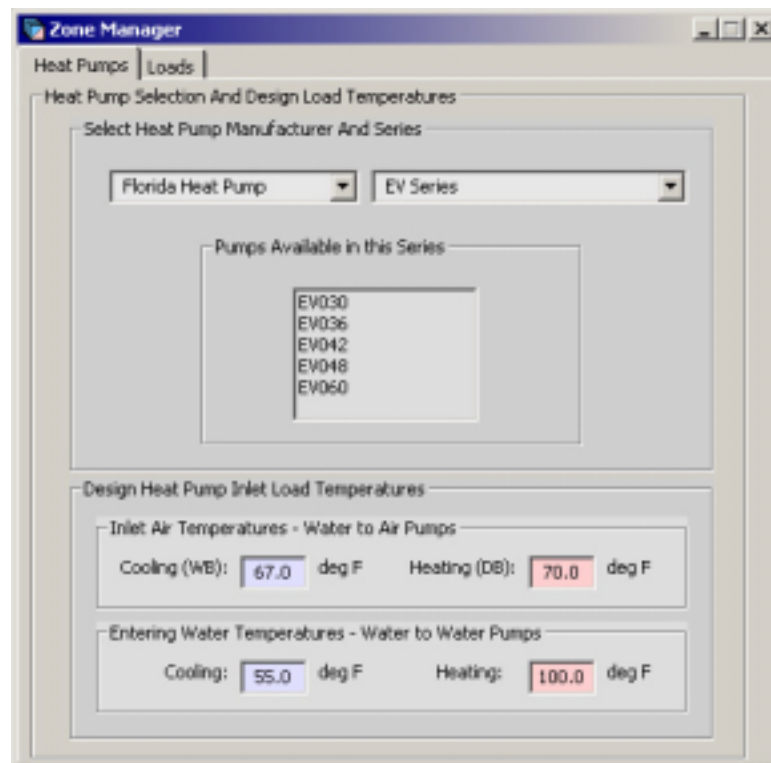


Fig. 3.9 Heat Pumps Tabbed Panel

## Inlet Load Temperatures



Values for the initial inlet load temperatures for both water-to-air and water-to-water pumps may be entered in the appropriate boxes. If necessary, these values may be changed for individual pumps in the *Loads* panel. For water-to-air pumps, 'WB' refers to "Wet Bulb" and 'DB' refers to "Dry Bulb" temperatures.



## The Average Block Loads Module

If detailed zone-style modeling is unnecessary for an initial calculation, or if information is incomplete for a component-based design, the Average Block loads module is a better option than the Zone Manager. The required input is only a single set of loads, which represent the entire installation.

Reference Label:

Design Day Loads

Days Occupied per Week	Time of Day	Heat Gains (MBtu/Hr)	Heat Losses (MBtu/Hr)
<input type="text" value="7.0"/>	8 a.m. - Noon	<input type="text" value="0.0"/>	<input type="text" value="0.0"/>
	Noon - 4 p.m.	<input type="text" value="0.0"/>	<input type="text" value="0.0"/>
	4 p.m. - 8 p.m.	<input type="text" value="0.0"/>	<input type="text" value="0.0"/>
	8 p.m. - 8 a.m.	<input type="text" value="0.0"/>	<input type="text" value="0.0"/>
<input type="button" value="Calculate Hours"/>		Annual Equivalent Full-Load Hours:	<input type="text" value="0"/>

Heat Pump Specifications at Design Temperature and Flow Rate

☒ Custom Pump

Pump Name	(Select)	
	Cooling	Heating
Capacity (MBtu/Hr)	<input type="text" value="0.0"/>	<input type="text" value="0.0"/>
Power (kW)	<input type="text" value="0.00"/>	<input type="text" value="0.00"/>
EER/COP	<input type="text" value="0.0"/>	<input type="text" value="0.0"/>
Flow Rate (gpm)	<input type="text" value="0.0"/>	<input type="text" value="0.0"/>
Partial Load Factor	<input type="text" value="0.00"/>	<input type="text" value="0.00"/>

Flow Rate:  gpm/ton

Unit Inlet (deg F):

Fig. 3.10 Average Block Loads Module

In this case, the pump matching model is slightly different from the model for the individual zones. A single pump type is selected from the Ground Loop Design Heat Pump Database to approximate the average pump characteristics of the installation. For example, if the designer is planning to use the highest efficiency pumps, a pump in a series with a higher coefficient of performance (COP) might be chosen over a lower efficiency pump. If specific pump characteristics are required, they can be input directly, overriding the automatic functions.

A view of the Average Block Loads Module is shown in figure 3.10. Although it resembles a single zone in the *Loads* tabbed panel of the Zone Manager loads module, it has some slight differences: there is no list of zones, and the pump matching section has a different format.

## Managing the Average Block Loads

The buttons along the top of the *Average Block Loads* module are used to work with the single panel of loads information. A closer view is shown in figure 3.11.



**Fig. 3.11 Average Block Loads Module Controls**

The buttons on the left are zone-editing controls, and include only *New* and *Clear*. To the right are the *Open* and *Save* buttons, for opening and saving the zone files, along with the *Print* button, for printing various zone reports. Unlike the Zone Manager, there are no Auto-Select buttons.

### **New**

A new set of loads data may be created initially by clicking the *New* button. Since only one panel is allowed, this button becomes disabled after a new set appears. It is re-enabled when the set is cleared.

### **Clear**

To delete all of the current information, press the *Clear* button.

## Entering Loads

The method for entering loads in the Average Block Loads module is identical to the method used in the Zone Manager. The only difference is that the summed loads values may be larger than the smaller values used in individual zones. Refer to the Zone Manager Entering Zones section for specific details about the

*Design Day Loads, Annual Equivalent Full-Load Hours, and Days Occupied per Week* sections. Note that the Annual Equivalent Full-Load Hours can be calculated for the entire installation using the *Equivalent Hours Calculator*.

## Pump Selection

Although the selection process is identical to selection in the Zone Manager loads module, the results are slightly different. Figure 3.12 shows the result after selecting a pump, and then modifying the *partial load factor* to 0.9 on the dominant load (Heat Gains) side.

**Design Day Loads**

Days Occupied per Week:

Calculate Hours

Time of Day	Heat Gains (MBtu/Hr)	Heat Losses (MBtu/Hr)
8 a.m. - Noon	0.0	300.0
Noon - 4 p.m.	500.0	200.0
4 p.m. - 8 p.m.	200.0	0.0
8 p.m. - 8 a.m.	0.0	0.0

Annual Equivalent Full-Load Hours:

---

**Heat Pump Specifications at Design Temperature and Flow Rate**

☐ Custom Pump

Pump Name: **EV048**

	Cooling	Heating
Capacity (MBtu/Hr)	555.6	549.5
Power (kW)	41.04	39.79
EER/COP	13.5	4.5
Flow Rate (gpm)	125.0	75.0
Partial Load Factor	<b>0.90</b>	0.55

Select Details Clear

**Fig. 3.12 Average Block Loads Pump Selection**

In this case, an average pump was selected for the zone, and that pump was given a partial load factor of 1.00 for the dominant cooling side. But since the partial load factor, the ratio between the peak loads and the total equipment capacity, varies depending on designer preference, it can have any value of 1.0 or less. Additionally, the partial load factor will remain as the continuous update feature modifies the pump values due to changes of temperature or flow rate. The partial load factor does play a small role in the heat exchanger length determination calculations.

## Details and Clear

The Details and Clear buttons, and the Details panel operate the same way as they do in the Zone Manager Loads module. However, one difference is that no variation of the load flow rates is permitted in the Details panel.

## Custom Pump (Customization)

Checking the Custom Pump check box allows an override of all automatic pump selection features. The user can input any data desired, although once again the COP used in the calculations is calculated from the capacity and the power, not taken from the text box list.

## Pump Continuous Update Feature

The *Update/Reselect Current Pumps* control is called automatically when changes are made to either the inlet source temperature or the system flow rate from within the Zone Manager, the Average Block Loads module, or the design modules. In this way, the designer does not have to worry about updating the pumps already matched to zones in Ground Loop Design.



However, the designer must be aware that sometimes this may result in a new pump size assignment due to capacity changes related to variations in temperature or flow. If this is problematic, custom pumps may be used to lock pump values into a zone. However, for proper modeling, any customized pumps must be edited separately by the designer after the design parameters have been established.



## The Studio Link System

The *Studio Link* system is a powerful new feature in Ground Loop Design Version 2.0 that gives users the ability to link or to unlink the loads modules to or from the design modules. When a loads module is linked to a Borehole or Surface Water Design module, all of the data in that loads module is transferred to the design module. Once the connection is established, the pertinent information is stored within the design module, which makes transfers out to or in from the loads module as necessary. Since the information is now held in the design module, it is possible to add multiple design modules with only a single loads module open. When studio links are established, the information shown in the loads module will correspond to the active design project.

As long as a link is active, design modules retain information about the type of link and the filename of the associated zone '.zon' file. This information is stored in saved project '.gld' files, so that the appropriate loads module can be opened and loaded when a project file is opened.



## Making a Link

The most direct method of making a link between a loads and a design module is to open both modules to be linked, activate (click on) the design module, and then press the ‘Link’ button on the toolbar. Another option is to choose “Link” from the Ground Loop Design *Loads* menu. If there is only one type of loads module open, a link will be established with that module. If more than one type of loads module is open, Ground Loop Design will query the user for his or her preference.

Alternative systems for linking exist, but they are more indirect. For example, if only one unlinked design module is present, a link may be established from any open loads module, since Ground Loop Design automatically recognizes the user’s intention. If more than one unlinked design module exists, however, pressing the link button from an active loads module will have no effect.

The link status lights in the corners of the modules indicate when a link has been formed. Colors indicate the type of link. Link status lights are described in more detail below.



## Unlinking

To break a link between modules, simply activate (click on) the design module to be disconnected and click the ‘Unlink’ button on the toolbar. Equivalently, the user can choose “Unlink” from the Ground Loop Design *Loads* menu. The link will be broken, and all related loads information for the design module will be cleared. However, the information still exists in the loads module, and can be recovered by linking again if necessary.

If only one design module is linked to a particular loads module, unlinking from the loads module is also possible. If more than one linked design window is open, however, clicking the unlink button from a loads module will have no effect, since Ground Loop Design cannot determine which project should be disconnected.

The link status lights in the corners of the modules indicate when links are broken. Link status lights are described in more detail below.

## **Studio Link Status Lights**

Studio Link status lights are used to indicate when links are made, when data transfer occurs, and when links are broken. They are located in the lower left hand corner of the design modules, and the lower right hand corner of the loads modules.

### **Connection Established - First Light from Left**

The light furthest to the left indicates both whether or not a connection is established and the type of connection. If the light is off, no connection is established. Magenta indicates a link to an Average Block Loads module, while light blue indicates a link to a Zone Manager loads module.

### **Receiving Data - Second Light from Left**

The second light from the left indicates when the module is receiving data from the other module. It is green in color.

### **Sending Data - Third Light from Left**

The third light from the left indicates when the module is sending data to the other module. It is yellow in color.

### **Broken Connection – Rightmost Light**

The light on the right turns red whenever a connection is broken. It turns off again when connections are reestablished.

## CHAPTER 4

# The Borehole Design Module

This chapter describes the features and operation of the Borehole Design module. This module is used in the design of vertical borehole systems. It is one of the two design modules included with Ground Loop Design.

## Overview

A design is only as good as the quality of the data that goes into it. This is certainly the case with the Ground Loop Design Borehole Design module. Although Ground Loop Design utilizes the best theoretical models available today, the most accurate results will naturally result from the most accurate input parameters. Because the calculations conducted here involve the combination of a large number of input parameters, **care must be taken to assure that proper values are verified before use**. Assuming that reasonable values are provided to the software, the software will provide reasonable results.

## General Features

To aid in the data entry process, the Borehole Design module in Ground Loop Design consists of a set of panels, grouped by subject, through which the designer can enter and edit the input variables efficiently. For example, parameters related to the soil are listed on the *Soil* panel, while piping choices are listed on the *U-tube* panel. The idea is that everything related to a project is presented simultaneously and is easily accessible at any time during the design process.

The Borehole Design module includes several additional features:

- Metric and English unit conversion
- Printed reports of all input and calculated data
- Convenient buttons to bring up tables and calculators
- A 'Calculate' button used to refresh the calculations



## Opening Projects

There are two ways to open Borehole Design projects. One is by using the ‘New Borehole’ command from the Design Studio *File* menu or toolbar, and the other is by opening an existing Borehole Design project (\*.gld) file. Files cannot be opened if other modules with the same name are already open. As many files can be opened as the system’s memory permits.



### New Projects

New projects may be opened at any time from the Design Studio by choosing ‘New Borehole’ from either the Design Studio *File* menu or the toolbar. New projects open with standard parameter values that must be edited for new projects. The module opens directly into the Information panel, through which the designer enters information about the new project.

In new projects, no loads files (\*.zon) are loaded. The user must create a new loads file or open an existing loads file into one of the loads modules. Links may be established using the Studio Link system described in Chapter 3.



### Existing Projects

Existing projects may be opened at any time from the Design Studio by choosing ‘Open’ from the Design Studio *File* menu or toolbar. The file automatically opens into a new Borehole Design Project module.

If a loads file (\*.zon) is associated with the loaded project, the loads file automatically will be loaded into the appropriate loads module and opened along with the project file. However, if the associated loads file cannot be found, the user will be notified and the automatic file loading will not occur.

## Saving Projects

Projects may be saved at any time using ‘Save’ or ‘Save As’ from the Design Studio *File* menu or by clicking the save button on the toolbar. When the user closes the program or module, the program automatically asks the user if he or she wants to save the project and associated loads files.

## Typical Operation

Although each user will have his or her own unique style, the typical operation of the Borehole Design module would include the following steps:

1. Enter Loads and select pump in either the Average Block Loads module or the Zone Manager module
2. Form a link between the loads module and the design module
3. Modify step-by-step the input parameters listed in each panel
4. Perform initial calculation
5. Modify various parameters and recalculate to determine the effects of the modifications
6. Establish an optimal system
7. Save and/or print the project and associated zone file

## Entering Data into the Tabbed Panels

Ground Loop Design's innovative tabbed panel system provides for easy organization of and direct access to the relatively large number of design parameters associated with a particular project. This section describes the *Information*, *Extra kW*, *Pattern*, *U-Tube*, *Soil*, *Fluid*, and *Calculate* panels (See Chapter 3 for a discussion of Loads entry).

### ***Information***

The contents of the *Information* panel are shown in figure 4.1. All of the descriptive information related to the project is stored in this panel. This primarily includes the names of the project and designer and the dates. Reference data concerning the client also can be included on this page, so that all relevant project information is in one convenient location.

In addition to generalized project information, specialized comments can be included in the 'Comments' section of the *Information* panel. This area allows the designer to make any notes particular to the specific project that may not necessarily fit under any of the other topics provided.



All of the data in the information panel is optional, but completing the page is recommended for the sake of organization. Reports utilize the project information as a way of distinguishing one project from another.

Except for the dates, the information panel input boxes contain only text, and any desired format may be used when filling out the form.

The screenshot shows a software window titled "Borehole Design Project - BoreholeSample". It has a menu bar with "Calculate", "Fluid", "Soil", "U-Tube", "Pattern", "Extra kW", and "Information". The "Information" panel is active, displaying "Project Information".

**Project Information**

**Project Name:** Borehole Design Sample Project

**Designer Name:** J.D. Engineer

**Date:** 1 / 1 / 2002

**Project Start Date:** 2 / 1 / 2002

**Client Name:** XYZ Company

**Address Line 1:** 1234 Any St.

**Address Line 2:** Suite #16

**City:** Anytown

**State:** CA

**Zip:** 91719

**Phone:** (111) 555-5555

**Fax:** (111) 555-5556

**Email:** abc@xyz.com

**Comments:** This is a sample borehole project file for Ground Loop Design. The data included may represent an actual cooling-dominated installation, and gives an idea of how the program operates.

Fig. 4.1 Information Panel Contents

## Extra kW

Additional energy that is utilized by the system can be entered in the *Extra kW* panel. The entry boxes are shown in figure 4.2.

This panel is included for entire system average efficiency calculations. The top entry box, "Circulation Pumps", is for the energy required by the system circulation pumps. The middle entry box, "Optional Cooling Tower", is for the energy required by a cooling tower (if used). The lower entry box, "Additional Power Requirements", is for all other elements (besides the heat pump units) in the system that may require energy input. For example, heat recovery units require additional energy that can be recorded in this box so that it can be used in the overall calculation of the System EER/COP.

In the 'Circulation Pumps' section, the 'Required Input Power' is calculated from the 'Pump Power' required by the pump(s) for the system in question and the average 'Pump Motor Efficiency'. It is not possible to edit the 'Required Input

Power' values directly. However, if the pump motor efficiency is set to 100%, the 'Pump Power' and 'Required Input Power' will be the same.

**Borehole Design Project - BoreholeSample**

Calculate | Fluid | Soil | U-Tube | Pattern | **Extra kW** | Information

Additional Power Requirements

Pump Power Calculator

Circulation Pumps

Required Input Power:  kW

Pump Power:  hP

Pump Motor Efficiency:  %

Optional Cooling Tower

	Pump	Fan
Required Input Power:	<input type="text" value="0.2"/> kW	<input type="text" value="1.3"/> kW
Power:	<input type="text" value="0.2"/> hP	<input type="text" value="1.5"/> hP
Motor Efficiency:	<input type="text" value="85"/> %	<input type="text" value="85"/> %

Additional Power Requirements

Additional Power:  kW

**Fig. 4.2 Extra kW Panel Contents**

If an optional cooling tower is used for hybrid applications, the demands of the pump and fan may be included on this panel. The tower pump is selected based on the water flow and the total head (these also determine the horsepower). The required fan horsepower and motor efficiency may also be entered to include the demand of the fan. *Generally, cooling tower inputs are left at zero initially, and then modified once the program suggests the cooling tower size and flow rate.*

The 'Additional Power' may be included as necessary.



*Note: To make a kilowatt entry in the 'Pump Power' box, switch to metric units, enter the kilowatt value, and then return to English units.*



## Pump Power Calculator

If the pump efficiency, system flow rate and head loss are known, the *Pump Power Calculator* can be used to determine the pump power. An image of the pump power calculator is shown in figure 4.3.

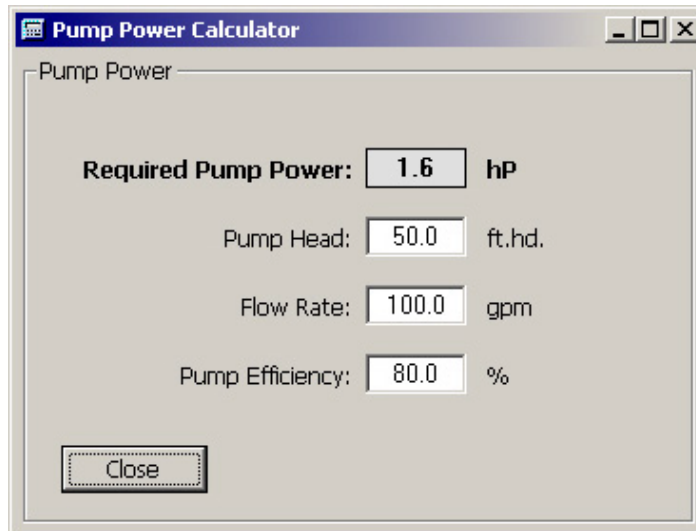


Fig. 4.3 Pump Power Calculator

## Pattern

Information pertaining to the ground field arrangement is in the *Pattern* panel. This includes the vertical boreholes pattern, the borehole separation, the number of boreholes per parallel loop, and the modeling time. The input screen is shown in figure 4.4.

## Vertical Grid Arrangement

Currently, the Borehole Design module is configured only to accept equally spaced rectangular patterns based on an x, y coordinate system. The theoretical model employed allows flexibility in the ground field arrangement, but requires an extremely complicated and cumbersome input screen. To simplify, the more common rectangular system is used.

## Separation between Vertical Bores

This value is the center-to-center distance between adjacent bores. For optimal use of space, the current calculations allow only one spacing distance between vertical bores in either direction.

## Boreholes per Parallel Loop

TP The 'number of boreholes per parallel loop' refers to the piping arrangement within the borehole pattern. The calculation will give slightly different bore lengths depending on whether one, two, or more boreholes are included in one parallel circuit. Remember that pumping costs will increase as the pipe lengths per parallel circuit become longer.

## Modeling time Period

TP In Ground Loop Design, ten years is used as a standard length of time for the ground temperature to stabilize, although longer time periods may be entered if desired. When excessive ground water movement is known to occur, one year is sometimes used as the modeling time period. In this case, it is assumed that the ground temperature stabilizes in a single year due to the neutralizing effects of the ground water movement.

The screenshot displays the 'Borehole Design Project - BoreholeSample' window. The 'Pattern' tab is selected among the top tabs: Calculate, Fluid, Soil, U-Tube, Pattern, Extra kW, and Information. The 'Ground Field Arrangement' section contains three sub-panels. The 'Vertical Grid Arrangement' panel has input fields for 'Number of Rows Across' (6) and 'Number of Rows Down' (5). The 'Separation Between Vertical Bores' panel has a 'Borehole Separation' field set to 20.0 ft. The 'Boreholes per Parallel Circuit' panel has a 'Number of Bores per Parallel Circuit' field set to 2, and below it, three diagrams labeled 1, 2, and 3 showing different piping configurations. Diagram 1 shows a single U-tube, diagram 2 shows two parallel U-tubes, and diagram 3 shows three parallel U-tubes. The 'Modeling Time Period' panel at the bottom has a 'Prediction Time' field set to 10.0 years.

Fig. 4.4 *Pattern Panel Contents*

## U-Tube

The *U-Tube* panel contains information related to the pipe and bore. The main purpose of the panel is to obtain a value for the borehole thermal resistance. Calculated according to the method of Paul and Remund (Paul, 1996), the thermal resistance calculation takes into account the pipe parameters and positioning, the borehole diameter, and the grout thermal conductivity. If desired, an experimentally determined value of the borehole resistance also may be entered into the textbox, which then overrides all calculations. The panel contents are shown in figure 4.5.

The screenshot shows a software window titled "Borehole Design Project - BoreholeSample". It features a tabbed interface with tabs for "Calculate", "Fluid", "Soil", "U-Tube", "Pattern", "Extra kW", and "Information". The "U-Tube" tab is currently selected.

Under the "U-Tube" tab, the "Pipe Size and Thermal Resistance" section displays the "Calculated Borehole Equivalent Thermal Resistance" as "Borehole Thermal Resistance: 0.194 h\*ft\*deg F/Btu".

The "Pipe Parameters" section includes input fields for "Pipe Resistance" (0.079 h\*ft\*deg F/Btu), "Pipe Size" (1 1/2 in. ( 37.5 mm )), "Outer Diameter" (1.90 in), "Inner Diameter" (1.55 in), "Pipe Type" (SDR11), and "Flow Type" (Turbulent). A "Check Pipe Tables" button is located to the right of these fields.

The "U-Tube Configuration" section shows two options: "Single" (selected with a radio button) and "Double" (unselected).

The "Radial Pipe Placement" section offers three options: "Close Together" (unselected), "Average" (selected), and "Along Outer Wall" (unselected).

The "Borehole Diameter" section shows the "Borehole Diameter" as 6.00 in.

The "Backfill (Grout) Information" section shows the "Thermal Conductivity" as 1.00 Btu/(h\*ft\*deg F).

Fig. 4.5 *U-Tube* Panel Contents

## Pipe Parameters

The pipe parameters are entered in the 'Pipe Parameters' section. They include the pipe resistance and pipe outside diameter, followed by the configuration and placement of the pipe in the bore.

Ground Loop Design calculates the convective resistance using the Dittus-Boelter correlation for turbulent flow in a circular tube (Incropera and DeWitt, 1990). The calculations use average values of the Reynolds number to represent the different types of flow, with values of  $Re = 1600$ ,  $3150$ , or  $10000$  for laminar, transition, and turbulent, respectively. The calculations also use average values of viscosity and the Prandtl number for water, taken at a temperature of  $70^{\circ}\text{F}$ .

Using the standard expression for resistance of a hollow cylinder (Incropera and DeWitt, 1990), the program can calculate an approximate value for the pipe resistance. It assumes HDPE pipe with a conductivity of  $0.225 \text{ Btu/h}\cdot\text{ft}\cdot^{\circ}\text{F}$ .

The pipe resistance varies with the pipe style and flow. The user can select the size and type of pipe from the appropriate selection boxes. If another pipe diameter is required, it can be entered directly into the text boxes as needed.

*Note: By pressing the 'Check Pipe Tables' button, the 'Pipe Properties' tables will open.*

If the user wants to enter an experimentally determined pipe resistance, or requires more precise calculations, he or she can enter these values directly into the 'Pipe Resistance' text box, overriding all pipe resistance calculations.

The user also selects the U-tube configuration and radial pipe placement for the designed installation. A single U-tube refers to two pipes placed in the bore, while a double U-tube refers to four pipes placed in the bore. The radial pipe placement can be one of the following:

- **Close together** -  $1/8''$  average distance between the pipes
- **Average** - pipes are centered at a point halfway between the wall and the center of the bore
- **Along outer wall** - pipes are against the outer wall

Illustrations are included to clarify the choices.



*Note: The 'Double' U-tube configuration at this stage is added more for reference than for practical use. Currently, the values Ground Loop*



*Design uses are based on experimental data and a new theoretical model accounting for a lower pipe and convective resistance, and a larger displacement of the grout. Designers should be aware of this fact, and remember that a 'single' U-tube is the standard option.*

## Borehole Diameter and Backfill (Grout) Information



The user can enter the borehole diameter and the grout thermal conductivity directly into their respective text boxes. **If cuttings are used for the backfill, the average soil conductivity should be entered here.**

## Soil

Input parameters relating to the soil are located in the *Soil* panel, as shown in figure 4.6. These include the average ground temperature and the soil thermal properties.

**Borehole Design Project - BoreholeSample**

Calculate | Fluid | **Soil** | U-Tube | Pattern | Extra kW | Information

Soil Temperatures and Properties

Undisturbed Ground Temperature

Ground Temperature:  deg F

Soil Thermal Properties

Thermal Conductivity:  Btu/(h\*ft\*deg F)

Thermal Diffusivity:  ft<sup>2</sup>/day

Fig. 4.6 Soil Panel Contents



The undisturbed ground temperature refers to the temperature of the soil below the surface layer, where there is no longer a seasonal swing. This value may be determined from regional data or by recording the actual stabilized temperature of water circulated through pipe in a test bore.



The soil thermal properties are a little harder to define, and care must be taken to provide accurate values, especially for the thermal conductivity. The thermal diffusivity relates to the density of the soil and its moisture content. Typical values of thermal conductivity and diffusivity for sand, clay, and different types of rocks can be found in the 'Soil Properties' tables. However, it is recommended that soil tests are performed to obtain these values. *The thermal conductivity in particular has a large effect on the calculated bore length, and should be determined with care through in-situ tests or comparison with other projects installed in the local vicinity. Ground Loop Design does not encourage the use of ex-situ data.*



## Diffusivity Calculator

For the designer's assistance, Ground Loop Design includes a *Diffusivity Calculator* that can be used to determine the actual diffusivity if all the soil parameters are known. It requires knowledge of the thermal conductivity, the dry specific heat and density, and the moisture level in the soil. An image of the diffusivity calculator is shown in figure 4.7.

Parameter	Value	Unit
Thermal Diffusivity	0.75	ft <sup>2</sup> /day
Thermal Conductivity	1.30	Btu/(h*ft*deg F)
Soil/Rock Specific Heat - Dry	0.230	Btu/(deg F*lbm)
Soil/Rock Density - Dry	120.0	lb/ft <sup>3</sup>
Moisture (0-20)	20.0	%

Fig. 4.7 Diffusivity Calculator

## Fluid

The circulating fluid parameters may be entered in the *Fluid* panel. A sample

input screen is shown in figure 4.8.

## Design Heat Pump Inlet Fluid Temperatures

The heat pump inlet fluid temperatures are included in the *Fluid* panel. The designer can input the desired inlet source temperatures for both heating and cooling here. *When changes are made to these values, the heat pumps in all zones are updated automatically. Since the new calculated equipment capacities can lead to changes in selected equipment, the designer must be aware of the changes.* Customized pump values must be manually adjusted.

## Design System Flow Rate

The system flow rate per installed ton is included on the *Fluid* panel. *This is the system flow rate per ton of peak load, not installed capacity* (This is because it is assumed that all units will not be running at full load simultaneously, even in the peak load condition).

**Borehole Design Project - BoreholeSample**

Calculate | **Fluid** | Soil | U-Tube | Pattern | Extra kW | Information

Fluid Temperatures and Flow Rate

Design Heat Pump Inlet Fluid Temperatures

Cooling: 85.0 deg F Heating: 50.0 deg F

Design System Flow Rate

Flow Rate: 3.0 gpm/ton

Solution Properties

Fluid Type: 23.5 % Propylene Glycol

Specific Heat (Cp): 0.9608 Btu/(deg F\*lbm)

Density (rho): 64.0 lb/ft<sup>3</sup>

Check Fluid Tables

Fig. 4.8 *Fluid Panel Contents*

Optimized systems generally operate in the range from 2.5 to 4.0 gpm/ton, while the ideal system flow rate is somewhere around 3.0 gpm/ton. Again, if the flow rate is changed, the selected heat pumps are updated in the loads modules.

## Solution Properties

Solution properties are also included in the *Fluid* panel. These include the *specific heat* and *density* of the circulating fluid. Also, a reference label is included so that the designer knows the percentage of antifreeze and antifreeze type; ***however, this reference label is not currently linked to the other input parameters.***

The specific heat and density values of the antifreeze are used for the calculation of the heat pump outlet temperature, which in turn is used for the bore length calculation.

Additionally, the viscosity of the solution may affect the flow type in the pipe, which was selected on the *U-Tube* panel. The designer must be aware of any changes made.

*Note: Since solution properties vary considerably and non-linearly with type and percentage of additive, Ground Loop Design does not include detailed automatic antifreeze information. Generalized tables of data may be found in the 'Fluid Properties' tables. The designer must manually enter the desired values in the input text boxes.*

## Calculate

All results for both the heating and the cooling calculations can be viewed at any time on the *Calculate* panel. After all data has been entered or any changes have been made, the user can calculate interim or final results using the 'Calculate' button. A sample screen for this panel can be seen in figure 4.9.

The two lists on the *Calculate* panel are for heating and cooling. Although all of the numbers shown are valid and respond to changes, the side with the longer required length is printed in bold type so that it stands out. The longer length determines the installation size and for this reason the shorter-length system results loses relevance.

The Calculate panel is divided into two sections. On the top is the reporting section, which presents the calculation results. The lower "*Optional Cooling Tower*" section is included to assist in the sizing of a cooling tower. This is a convenient tool for hybrid-type designs, which may be desirable when the cooling

length exceeds that of heating. The cooling tower option is discussed in more detail below.

## Reporting Section

The reporting section is further separated into five subsections. The first deals with the bores, including the total length, the borehole number, and the borehole length for one bore. A common way to adjust the borehole length to a desired value is to change the borehole number or pattern on the *Pattern* panel.

The second subsection presents the long-term ground temperature change with respect to the average ground temperature of the installation. Remember that only the temperature change listed in bold has any relevance. However both temperature changes will be equal if the cooling and loads to the ground are equal.

**Borehole Design Project - BoreholeSample**

Calculate | Fluid | Soil | U-Tube | Pattern | Extra kW | Information

Calculation of Required Bore Lengths

Calculate

	COOLING	HEATING
Total Length (ft):	<b>4553.0</b>	4532.7
Borehole Number:	<b>20</b>	20
Borehole Length (ft):	<b>227.7</b>	226.6
Ground Temperature Change (°F):	<b>+2.4</b>	+2.4
Unit Inlet (°F):	<b>85.0</b>	50.0
Unit Outlet (°F):	<b>95.3</b>	43.9
Total Unit Capacity (MBtu/Hr):	<b>469.6</b>	464.7
Peak Load (MBtu/Hr):	<b>342.0</b>	243.0
Peak Demand (kW):	<b>31.7</b>	20.2
Heat Pump EER/COP:	<b>12.5</b>	4.2
System EER/COP:	<b>10.8</b>	3.5
System Flow Rate (gpm):	<b>85.5</b>	60.8

Optional Cooling Tower

Condenser Capacity (MBtu/hr):	204.5	47 %
Cooling Tower Flow Rate (gpm):	40.2	
Cooling Range (°F):	10.3	
Annual Operating Hours (hr/yr):	1193	Load Balance

Fig. 4.9 Calculate Panel Contents

The third subsection of the report lists the heat pump inlet and outlet temperatures of the circulating fluid.

The fourth subsection lists the total unit capacity, the peak loads and demand of all the equipment, and the calculated heat pump and system efficiencies. The peak load is the maximum and is determined from whichever time period across all the zones has the highest load. The peak demand includes all pumps and external energy requirements, including those listed in the *Extra kW* panel.

Finally, the system flow rate is listed in its own subsection. The system flow rate is calculated from the peak load divided by 12,000 Btu/ton, and then multiplied by the flow rate (in gpm/ton) chosen on the *Fluid* panel. It represents the flow rate from the installation out to the buried pipe system.



### Optional Cooling Tower Section

*Although typically not recommended because of increased running and maintenance costs,* the user may elect to add a cooling tower to a cooling-dominated geothermal system to reduce the total boring lengths, and therefore the total initial installation costs. To facilitate this design choice, *Ground Loop Design* offers the cooling tower, or “hybrid”, option.

In any case where the calculated boring lengths for cooling are longer than those for heating, the difference in the lengths can be eliminated through the use of a cooling tower tied in parallel to the geothermal ground loop. This requires that either the cooling tower capacity is chosen such that both the peak load and the annual load to the ground are balanced or if a full balance is unnecessary, a capacity is chosen that allows for downsizing the loop to an acceptable length.

To aid in the sizing process, a *Load Balance* control is provided in the Optional Cooling Tower section of the Calculate panel. Although clicking the slider control can initiate a valid calculation or recalculation, the slider control generally is employed after initial calculations have been conducted. The *Load Balance* is a slider-based control that represents a percentage of the total cooling load, both instantaneous (peak) and annual. For example, a *100% Load Balance* would be equivalent to saying that the entire cooling load of the system would be handled by the cooling tower. Conversely, a *0% Load Balance* would mean that no cooling tower is employed.

In a typical design it is difficult to predict exactly how much load balance or what size of cooling tower is necessary to match the cooling and heating lengths. However, using the *Load Balance* slider control, the designer can optimize the system to the lengths desired by directly controlling the amount of cooling load to be handled by the cooling tower.



In the case where the designer desires the shortest length possible, the design requires a perfect balance of the heating and cooling loads to the ground. The length from this perfect balance would be the minimum length required to adequately cover the heating load requirement. **To accomplish this, the *Load Balance* slider needs to be adjusted to the percentage value where the calculated cooling and heating bore lengths are approximately equivalent.**



*Note: As expected, the Long Term Ground Temperature Change for both heating and cooling should be **identical** in a perfectly balanced system.*

In other cases, the designer just may seek a reduction in the total required system length rather than a perfect balance. Using the slider control, the designer can select the desired length and then note the required cooling tower condenser capacity (as calculated by the program).

Once the required cooling tower capacity is determined, the designer can further modify the various cooling tower parameters to match them to his or her own system. The standard equation used in the program (Francis, 1997) is:

Condenser Capacity (Btu/hr)

$$= \text{Flow Rate (gpm)} \times 500 \times \text{Temperature Difference (}^{\circ}\text{F)},$$

where the 500 is used for pure water, and represents a factor derived from:

$$\text{Specific Heat of Water (1.0)} \times 60 \text{ min/hr} \times \text{Density (8.33 lb/gal)} = 500$$

(Note that Ground Loop Design actually calculates this factor from the input fluid properties on the *Fluids* panel, although pure water is a logical choice for most cooling-dominated applications.)

For example, if the cooling range is increased above the initial minimum value, the capacity of the condenser also is increased, reducing the total number of operating hours. However, in the same case, decreasing the required flow rate is another option which would keep the condenser capacity and operating hours unchanged. The only limitations are the required temperature difference and the minimum condenser capacity needed to meet the chosen design length. With Ground Loop Design, users have the flexibility to choose the parameters that fit best in their designs.

## Printing Reports

Reports of the active project can be printed at any time from the Design Studio using the toolbar print button or from the *File* menu → *Print*.

The information printed includes all of the input parameters from the design module, along with the associated results. The zone and loads information is not included with the report, and must be printed separately from the *Loads* panel. The filename of the \*.zon file associated with the project report is also listed on the report.

Two different project reports are available: concise and detailed. The concise form includes all of the design parameters, but omits some of the project information and comments. The detailed version includes the project information and comments.

More information on reports can be found in Chapter 6.

## References

Francis, E., Editor. *Refrigeration and Air Conditioning, 3<sup>rd</sup> Edition*. Air-Conditioning and Refrigeration Institute. p.186. Prentice Hall, New Jersey, 1997.

Incropera, F. and Dewitt, D. *Introduction to Heat Transfer, 2<sup>nd</sup> Edition*. p. 456, p. 98. John Wiley and Sons, New York. 1990.

Paul, N. *The Effect of Grout Thermal Conductivity on Vertical Geothermal Heat Exchanger Design and Performance*. M.S. Thesis, South Dakota State University. 1996.



## CHAPTER 5

# The Surface Water Design Module

This chapter describes the features and operation of the Surface Water Design module. This module is for the design of systems that use bodies of water, including ponds, rivers, lakes, oceans, etc. It is one of the two design modules included with Ground Loop Design.

## Overview



As with the Borehole Design module, the calculations made in the Surface Water Design module involve the combination of a large number of input parameters. **Care must be taken to assure that proper values are verified before use.** Assuming that reasonable values are provided to the software, the software will provide a reasonable result.

## General Features

The Surface Water Design module in Ground Loop Design also includes a set of panels, grouped by subject, through which the designer can enter and edit the input variables in a straightforward and efficient manner. For example, parameters related to the body of water are listed on the *Surface Water* panel, while piping choices are listed on the *Piping* panel. Everything related to a project is presented simultaneously and easily is accessible throughout the design process.

The Surface Water Design module includes several additional features:

- Metric and English unit conversion
- Printed reports of all input and calculated data
- Convenient buttons to bring up tables and calculators
- A 'Calculate' button used to refresh the calculations
- A system to monitor header and branch piping head losses

## Opening Projects

There are two ways to open Surface Water Design projects. One is by using the 'New Surface Water' command from the Design Studio *File* menu and the other is by opening an existing Surface Water Design project (\*.gld) file. Files cannot be opened if other modules with the same name are already open. As many files can be opened as the system's memory permits.



### New Projects

New projects may be opened at any time from the Design Studio by choosing 'New Surface Water' from the Design Studio *File* menu or the toolbar. New projects open with standard parameter values that must be edited for new projects.

In new projects, no loads files (\*.zon) are loaded. The user must create a new loads file or open an existing loads file into one of the loads modules. Links may be established using the Studio Link system described in Chapter 3.



### Existing Projects

Existing projects may be opened at any time from the Design Studio by choosing 'Open' from the Design Studio *File* menu or toolbar. The file automatically opens into a new Surface Water Design Project module.

If a loads file (\*.zon) is associated with the loaded project, the loads file will be loaded automatically into the appropriate loads module and opened along with the project file. However, if the associated loads file cannot be found, the user will be notified and the automatic file loading will not occur.

## Saving Projects

Projects may be saved at any time using 'Save' or 'Save As' from the Design Studio *File* menu or by clicking the save button on the toolbar. When the user closes the program or module, the program automatically asks the user if he or she would like to save the project file.

## Typical Operation

Although each user has his or her own style, the typical operation of the Surface Water Design module would include the following steps:

1. Enter Loads and select pump in either the Average Block Loads module or the Zone Manager module
2. Form a link between the loads module and the design module
3. Modify step-by-step the input parameters listed in each panel
4. Perform initial calculation
5. Modify various parameters and recalculate to determine the effects of the modifications
6. Establish an optimal system
7. Save and/or print the project and associated zone file

### Before You Begin

The theoretical model, which is based on experimental data and non-laminar flow, requires a minimum system flow rate of 3.0 gpm/ton in the pipes to achieve proper heat transfer. Minimum flow rates through the circuit piping also are required to maintain the non-laminar flow with different antifreeze solutions. Thus, there is a limit on the maximum recommended number of parallel circuits required in the system, which in turn determines the length of an individual circuit.



Changing the pipe size requires a change in the minimum required flow rates, which can either increase or decrease the maximum recommended number of parallel circuits and their lengths. However, this also can have substantial effects on the piping head losses, which must also be considered in order to reduce the pumping costs.



To fully optimize a system in the Surface Water Design module, **the designer thoroughly must understand the relationship between the system flow rate, the minimum required flow rates, the pipe size, the head loss per length of pipe, and the preferred number of parallel circuits.** Ground Loop Design can conveniently make all the appropriate calculations, but the designer must first have a grasp of all of the individual inputs required and the relationships among them.

Finally, the surface water designing process actually involves an additional stage of optimization that is not included with the Borehole Design module. The Surface Water module includes a piping calculation component to assist the designer in selecting the best pipe sizes and circuit lengths.

### Entering Data into the Tabbed Panels

Ground Loop Design's innovative tabbed panel system provides for easy organization of and direct access to the relatively large number of design parameters associated with a particular project. This section describes the *Surface Water*, *Piping*, *Soil*, *Fluid*, and *Calculate* panels. The *Information* and *Extra kW*

panels are identical to those included in the Borehole Design module described in Chapter 4, so the reader is referred there for detailed information. See Chapter 3 for a discussion of Loads entry.

## Surface Water

Use the Surface Water panel to enter data related to the body of water being used as the heat transfer medium. Figure 5.1 shows the associated input screen.

Surface Water Design Project - SurfaceWaterSample

Calculate | Fluid | Soil | Piping | **Surface Water** | Extra kW | Information

Surface Water Properties

Surface Water Temperatures at Average Circuit Pipe Depth

Summer: 46.0 deg F Winter: 39.2 deg F

Surface Water Temperatures at Average Header Pipe Depth

Primary

Summer: 83.0 deg F Winter: 35.0 deg F

Branches

Summer: 75.0 deg F Winter: 32.0 deg F

Details (Reference Only)

Surface Water Type: Pond

Surface Area: 8000 ft<sup>2</sup>

Circuit Pipe Depth: 12.1 ft

Fig. 5.1 *Surface Water* Panel Contents

### Surface Water Temperatures at Average Circuit Pipe Depth

These are the temperatures in the body of water at the depth where the majority of the pipe will reside. The “Circuit Pipe” refers to the main heat

exchanger portion of the pipe, and **does not include** the header pipe leading from the surface.

Temperatures in bodies of water naturally change from summer to winter. Both temperatures, at the circuit pipe depth, should be included in this section.

## Surface Water Temperatures at Average Header Pipe Depth



These are the summer and winter temperatures at the average depth in the body of water where the submerged portion of the header pipes reside. “Header Pipe” refers to the section of pipe leading from the surface to the main heat exchanger (circuit) portion of the loop. Further distinctions are described below.

### Primary Header

This is the standard “header”, which will most likely come either directly from the installation or from a manifold that comes from the installation main supply and return lines.

### Branches

These will be any branches that split from the primary headers. Generally they will be smaller in size than the primary header.

## Details (Reference Only)

The surface water details are not used in any calculations. They are included for the designer’s reference. Several different types of water bodies are included, but the designer can type anything in the selection box.

## *Piping*

The *Piping* panel contains all the information related to the circuit piping and the piping selected for the primary header(s) and up to one level of branching off the primary header(s). The heat exchanger circuits actually dominate the heat transfer, but if the supply and return lines are long or exposed to different design conditions, care must be taken with the header heat transfer. The input screen for the piping panel is shown in figures 5.2 and 5.3.

Fig. 5.2 Piping Circuit Panel Contents

## Circuit Parameters

### Circuit Pipe Size



This is the size of the pipe used in the primary heat transfer circuits. Although larger pipes offer better heat transfer, designers generally prefer smaller sizes (3/4", 1") because of ease of handling and lower pipe costs.

### Number of Parallel Circuits



This is the number of parallel circuits required to maintain the required minimum flow rates defined by the designer. If the number of circuits entered here is greater than the allowed number of circuits, **this value will be overwritten automatically with the limiting value when the calculations are performed.**

Even if the circuits are split into equivalent groups (for example, three groups with ten circuits each), the total number of parallel circuits (the smallest unit) will not change.

## Circuit Style



Both loose bundled coils and “slinky” (spread out) styles are available. If extensive spacers are used in a coil style arrangement, the slinky model may provide more accurate results, but the loose coil option will provide the more conservative results.

## Circuit Head Loss per 100 feet



This is the head loss for the particular style of pipe. *These values are not entered automatically.* Instead, they come from designer’s charts. A chart in English units is included with Ground Loop Design in the “Pipe Tables” section. **The designer must be aware that this value changes with pipe size, temperature, and flow rate.**

## Extra Equivalent Length per Circuit

This is an average pipe length value included per circuit to take into account all fittings (elbows, tees, etc.). It is only necessary for the head loss calculations.

Surface Water Design Project - SurfaceWaterSample

Calculate | Fluid | Soil | Piping | Surface Water | Extra kW | Information

**Circuit** | **Header**

Header Parameters

*Primary*

Number of Lines: 2

Pipe Size: 2 in. ( 50 mm )

Header Length

In Water: 50.0 ft In Soil: 150.0 ft

Head Loss per 100 feet

Cooling: 0.9 ft.hd. Heating: 3.0 ft.hd.

*Branches*

Number of Lines: 2

Pipe Size: 1 1/2 in. ( 37.5 mm )

Average Branch Length

In Water: 100.0 ft In Soil: 0.0 ft

Head Loss per 100 feet

Cooling: 0.7 ft.hd. Heating: 2.8 ft.hd.

Fig. 5.3 Piping Header Panel Contents

## Header Parameters

The Ground Loop Design Surface Water module assumes that a standard supply and return line design will consist of mains, followed by a manifold that splits the mains into the headers. Headers are generally the first pipes to enter the ground or water. They can then branch off once more if necessary (branch lines). For small systems, the mains may be the headers, and there may not be branches. For larger systems, there may be many headers and multiple levels of branches.

In the *Piping* panel, the model employed allows for multiple headers and multiple first-level branches off of those headers. If further branching is required, the head loss calculations will need to be calculated and added separately. Their effect on the calculated piping length, which cannot be included, will depend on their length. **All headers are assumed to have an identical pipe size, and an approximately equivalent flow.** The same is true for the branch lines.



**If there are no branches, the number of branches should be set to zero.** The Surface Water Design module starts with only a single primary header.

Ground Loop Design uses the header information so that the heat transfer losses or gains are taken into account. The software then uses this corrected value iteratively to modify the length of the circuit loop piping, so that the desired entering water temperature for the heat pumps is provided. These calculations depend directly on the header-depth surface water and soil temperatures obtained from the *Surface Water* and *Soil* panels.

Additionally, the program calculates the average head losses of the system when provided with the head losses per 100 ft. for each type of pipe in the system. *These values vary with pipe size, antifreeze, and flow rate.* Several graphs are provided with the program to help determine these values for pure water and standard solutions, **but the designer is ultimately responsible for making sure the appropriate values are entered.** *These head loss calculations also require the one-way length of the header, which is doubled within the program to account for both the supply and return lines.*



Because the inputs to headers and branches are similar, they are described together below.

### Number of Lines

This is the number of header or branch lines in the system.



### Pipe Size

This is the size of the pipe used in the primary header or branches. For pumping reasons, the size of the primary header is generally larger than the branch and circuit pipe sizes, and branches are generally larger than the circuit pipe size.

### Header Length / Average Branch Length

This is the designer-defined **one-way** length of the pipe from the installation to the water line, and then from the water to the circuit pipes. Different heat transfer calculations are used for the header pipe buried in the soil and the header pipe submerged in the water.

If a primary header enters the water, it is automatically assumed that the branches have no soil component. Likewise, if branches enter the soil, it is assumed that the primary header has no water component.

### Head Loss per 100 feet

This is the head loss for the particular style of pipe. *These values are not entered automatically.* Instead, they come from designer's charts. A chart in English units is included with Ground Loop Design in the "Pipe Tables" section. **As mentioned above, the designer must be aware that this value changes with pipe size, temperature, and flow rate.**



## Soil

The *Soil* panel is included only for the heat transfer calculations associated with the portion of the header pipe in the soil. The model uses the undisturbed ground temperature of the soil as well as several other parameters associated with the installation location to determine the temperature at pipe depth on the coolest and warmest days of the year. This temperature then is used to determine how much heat is transferred from the header pipe to the soil or vice versa.

Once the amount of heat transfer from or to the soil is known, the circuit pipe length (calculated from the surface water data) can be modified to provide fluid with the desired inlet source temperature to the heat pumps.

The *Soil* panel input screen is shown in figure 5.4.

Surface Water Design Project - SurfaceWaterSample

Calculate | Fluid | **Soil** | Piping | Surface Water | Extra kW | Information

Soil Temperatures and Properties

Undisturbed Ground Temperature

Ground Temperature: 62.1 deg F

Ground Temperature Corrections at Given Depth

Depth of Header in Soil: 4.0 ft

Soil Type: Wet

Regional Air Temperature Swing: 22.0 deg F

	Winter	Summer
Coldest/Warmest Day in Year:	34	225
Corrected Temperature (deg F):	48.1	76.8

Fig. 5.4 Soil Panel Contents

## Ground Temperature Corrections at Given Depth

### Depth of Header in Soil

This is simply the average depth in the soil between the water's edge and the installation at which the primary header or branches will be buried.

### Soil Type

The soil type can have one of three values: wet, dry, or average. Ground Loop Design uses this to assign an approximate diffusivity value to the soil used in the temperature model.

### Regional Air Temperature Swing

This is the temperature swing for the location of interest. It is a measure of the average temperature variation of the region during the warmest and coolest months as compared to the yearly average temperature. Regions

with temperate climates have a lower temperature swing than regions that have large differences between summer and winter temperatures.

### Coldest/Warmest Day in Year

These are the actual days of the year, on a 365-day scale, when the temperature is usually coldest or warmest. For example, if February 3 is approximately the coldest day of the year, the value entered will be '34' (31 days in January, plus 3 days of February).

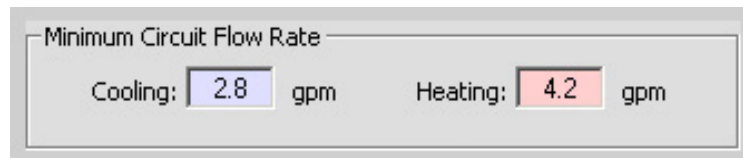
The program uses these days to determine the soil temperature at the given depth at these times of the year.

### Corrected Temperature

These are the corrected temperatures at the depth specified, calculated automatically from the undisturbed temperature and the other input values provided. These values are used in the heat transfer calculation between the header or branch pipes and the soil.

## Fluid

The fluid panel is identical to the one described for the Borehole Design module in Chapter 4 except for one addition. That addition is the minimum required circuit flow rate in the lower 'Minimum Circuit Flow Rate and Solution Properties' section. The added section is shown in figure 5.5.



Minimum Circuit Flow Rate

Cooling: 2.8 gpm	Heating: 4.2 gpm
------------------	------------------

Fig. 5.5 Minimum Circuit Flow Rate Section of the *Fluid* Panel

Ground Loop Design uses this information in conjunction with the system flow rate to establish the maximum number of parallel circuits. The flow rates required for non-laminar flow for several antifreeze solutions are included as a table in the 'Fluid Properties' set. **Exact values for a particular mixture may need to be determined independently by the designer.**



*Note once again that changes in the inlet source temperature or the system flow rate will cause an automatic update of the selected pumps.*

## Calculate

There are several significant differences between the Surface Water Design module's *Calculate* panel and the Borehole Design module's *Calculate* panel. These differences relate to the nature of the calculations, as well as to the inclusion of the head loss calculation results. Figure 5.6 shows a typical view of the *Calculate* panel.

Again, there are two lists shown on the *Calculate* panel, one for heating and one for cooling. Although all of the numbers resulting from both sets of calculations are valid, the side with the longer length is printed in bold type, so that it stands out. The longer length usually determines the installation size, and for this reason the shorter-length system results lose relevance. *However, in cases where the cooling and heating lengths are similar, care must be taken to assure the safest design.*

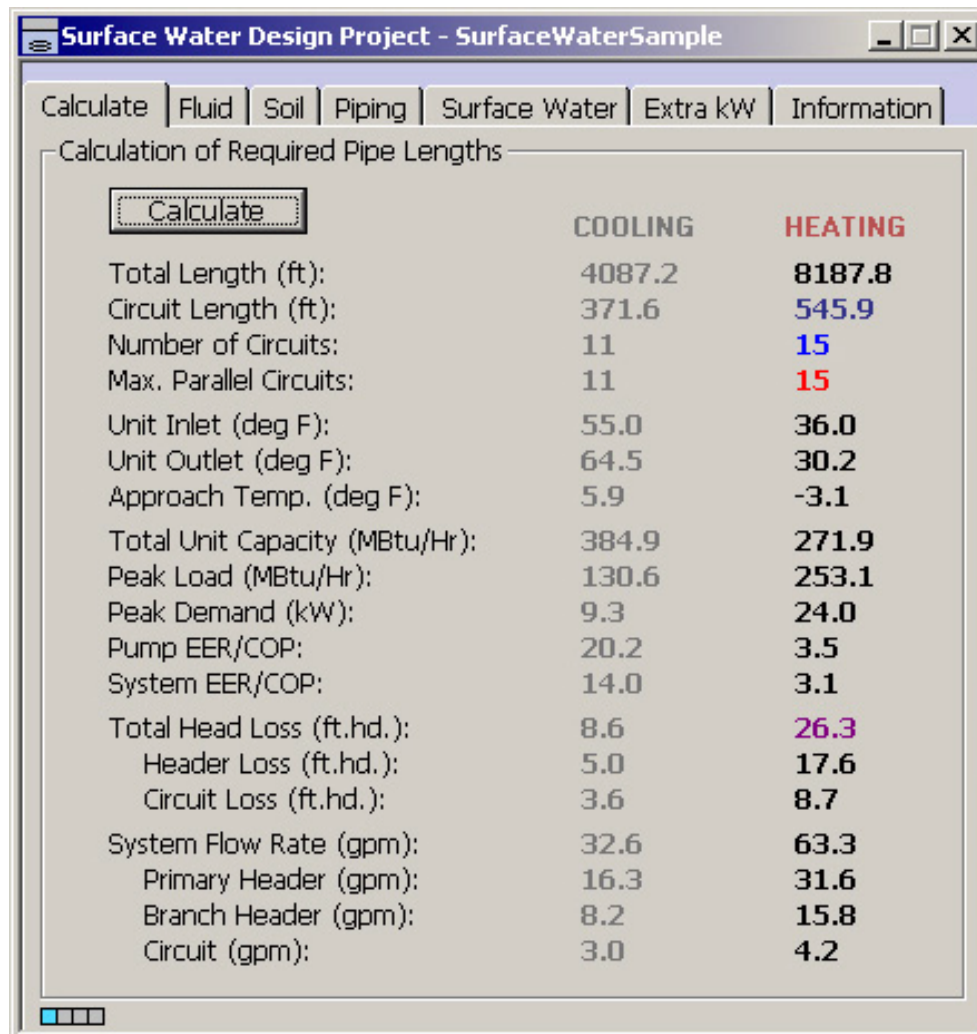


Fig. 5.6 *Calculate* Panel Contents



The surface water report has five sections. The first deals with the circuit pipe, and includes the total length, the length for one circuit, the number of circuits, and the maximum allowable number of parallel circuits (shown in red). If the maximum allowable number of parallel circuits exceeds the actual number of circuits, the actual number of circuits may be increased in the *Piping* panel to reduce the individual circuit lengths and thus reduce head losses. However, this type of reduction is not always necessary or desirable. Other ways of increasing the maximum allowable number of parallel circuits include changing the system flow rate or the minimum circuit flow rate for non-laminar flow.

The second section lists different temperature variables. The first of these is the approach temperature, which is the difference between the pond temperature and the desired inlet source temperature. Source inlet and outlet temperatures are the final items in this section.



*Note: In surface water heating applications, although the solution within the pipe may not freeze, the freezing temperature of the body of water is generally 32°F. **If the heat pump outlet temperature is too far below this value, the water may freeze on the pipe, greatly reducing its heat transfer characteristics and potentially leading to system failure.** The designer must always pay attention to the outlet temperature value for this reason.*



As with the Borehole Design module, the third section lists the total unit capacity, the peak loads and the demand of all the equipment, followed by the calculated heat pump and system efficiencies. The peak load is the maximum, determined from whichever time period across all the zones has the highest load. The peak demand includes all pumps and external energy requirements, including those listed in the *Extra kW* panel. *Care must be exercised when equipment energy requirements listed in the Extra kW panel refer to only heating or only cooling types of equipment.* In these cases, the pump efficiency could be fine, but the system efficiency might be incorrect.

The fourth section lists the total head loss calculation results, as well as the individual losses for the header and circuit pipe. It does not include any losses for the heat pump equipment, which must be considered separately. This section is convenient for determining the optimum pumping arrangement for the system.

Finally, the system flow rate is listed along with the flow rates in the primary and branch headers, as well as the flow in the individual circuits. The system flow rate is calculated from the peak load divided by 12,000 Btu/ton, and then multiplied by the system flow rate in gpm/ton (as given on the *Fluid* panel). The primary header flow rate is calculated from the system flow rate divided by the number of primary headers, and the branch flow rate is obtained from the primary header flow rate divided by the number of branches (as given on the *Piping* panel). The circuit flow rate is obtained by dividing the system flow rate by the total number of circuits (also provided on the *Piping* panel).

## Printing Reports

Reports of the active project can be printed at any time from the Design Studio using the toolbar print button or from the *File* menu → *Print*.

The information printed includes all of the input parameters from the design module, along with the associated results. The zone and loads information is not included with the report, and must be printed separately from the *Loads* panel. The filename of the \*.zon file associated with the project report is also listed on the report.

Two different project reports are available: concise and detailed. The concise form includes all of the design parameters, but leaves out some of the project information and comments. The detailed form includes the information and comments.

More information on reports can be found in Chapter 6.

## CHAPTER 6

# Reports

This chapter covers the report creation and printing features of Ground Loop Design. It includes both project and zone reports.

## Overview

Ground Loop Design includes reporting features. These features have been added for professionals who need to keep records of their designs and communicate them to others. There are nine different report styles included within the package, and this chapter provides an explanation of as well as suggested uses for each type of report.

## The Report Preview Window

When a particular report is selected, a report preview window opens to show a preview of the report. Report preview windows have a zoom feature that allows adjustment of the magnification. Additionally, reports may be sent to a printer or exported as various file types, including text and html. Multiple reports may be opened simultaneously, even if they originate from the same project.



Report preview windows do not react directly to metric/English unit conversion. Instead, a report opens with the same units used by its parent design module. If another system of units is required, the user must first change the unit system of the design module (using the Design Studio ‘Units’ menu), and then open a new report.

## Project Reports

Project reports may be opened at any time from the Design Studio *File* menu by selecting *Print*. An option dialog box appears displaying the two types of reports that are available, *concise* and *detailed*. Detailed reports contain full project information, while concise reports limit the project information and exclude any comments. Detailed reports generally require multiple pages while concise reports are designed for single-page printouts. The user selects a preference and then clicks 'OK'.

The report does not print automatically, but instead creates the report preview window, in which the report can be reviewed prior to printing. Printing can be done by clicking on the printer icon in the upper left hand corner of the report preview window.

In general, project reports contain four main sections:

- **Information**
- **Calculation Results**
- **Input Parameters**
- **Comments** (Detailed reports only)

### Information

This section contains the information from the design module's *Information* panel. The project and designer's names, dates, client's name and address, etc. appear here. This section is included at the top of every report. Concise reports only include the project name and start date.

### Calculation Results

This section lists the results of the calculations and essentially is the same information shown on the *Calculate* panel of the design module. The most important results, such as the total length of pipe required, are highlighted and boxed in order to stand out from the background. The report presents results of both the heating and the cooling calculations.

### Input Parameters

This section contains all of the parameters entered by the designer during the design process. Parameters are placed into sections with names taken directly from the panels in the design modules. The filename of the zone file associated with the project is listed under the *Loads* heading.



## Comments

This section, at the end of the report, is reserved for any additional information that the designer would like to include with the project.

## Zone Reports

Zone (or loads) reports are printed directly from the *Loads* modules. They include only the project information and data from the zones, presented in different formats. Five different zone reports exist, containing complete or specific information about the zones.

Zone reports work in conjunction with project reports, but are actually a separate entity. They are representative of the actual installation rather than the heat exchanger portion of the system. Zone delineation, loads, and equipment are separate from the heat exchanger system. It is for this reason that the designer would necessarily want to view and consider this information apart from the specific heat exchanger details. For example, if the design is a building, the zone reports will cover everything within the building, while the project report essentially will contain information about everything outside, or external to the building.

A zone report is printed from the *Loads* panel of the Zone Manager or directly from an Average Block Loads module by clicking the printer button in the controls. A dialog window appears, giving the designer the list of available report styles. After the making a choice, click 'OK' to bring up the report window.

There are five different zone reports included with Ground Loop Design:

- **Detailed Form**
- **Concise Form**
- **Equipment List**
- **Loads List**
- **Names List**

## Detailed Form

The *Detailed Form* zone report is the most detailed zone report. It lists all of the information included in every zone, along with full explanations of the listed parameters. The format is open and easy to read. However, as with the project reports, the detailed form produces a much longer printed report than any of the more compact versions.

## Concise Form

The *Concise Form* zone report contains most of the detail of the long report, but it is packed into a smaller space. It does not include zone names, occupation days, detailed pump information (manufacturer, series, and type), or full descriptions of the items listed. It does, however, contain important information about the loads and the operational parameters of the equipment matched to those loads.

## Equipment List

The *Equipment List* lists only the equipment associated with each zone. It provides detailed pump information, including name, number, manufacturer, series, and type, plus all of the operational data associated with that pump. It is an ideal report for engineers or contractors who require equipment lists but do not necessarily need to know further details about the design.

## Loads List

The *Loads List* lists only the loads associated with each zone. It provides the design day loads at the different periods during the day in both heating and cooling modes. For the Borehole Design module, the Loads report includes the annual hours and weekly occupation information.

## Names List

The *Names List* is just a list of the full reference names of the different zones, combined with the zone number, pump name, and number of pumps required for the zone. It makes a convenient, compact link between zone name and number, and is especially useful when the project consists of many separate zones.

## Concluding Remarks

There is no data in Ground Loop Design that is not expressible in a printed form. The designer can organize and share information both during the developmental stages of a project and after the design is complete.

## CHAPTER 7

# Tables and Help Files

This chapter covers the tables and help files of Ground Loop Design. It starts with a description of the included files, and then explains how the user may add customized files to the existing set.

## Overview

Favorite references are like a comfortable pair of worn-in sneakers. Although this software package provides some useful information in the included tables, it may never replace the old standards. Rather than trying to impose a particular system onto the users of the software, Ground Loop Design employs a technologically sophisticated system that allows the user to customize the help files as much as he or she desires. With this system a new pair of shoes feels comfortable immediately.

The help files included with Ground Loop Design are minimal, consisting of a few tables and graphs that should aid in the selection of requested parameters. All files are written in open HTML (Hypertext Mark-up Language) files. The designer can edit and add to them as he or she desires to create a customized reference library within the Design Studio environment.

As with the heat pump and loads models, the help files model is another customizable element of the geothermal Design Studio that the user has the option to control.

## Tables Included with Ground Loop Design

Several tables are included with Ground Loop Design. They are separated into several broad categories from which most questions will arise. These include:

- **Fluid Properties**
- **Soil Properties**
- **Pipe Properties**
- **Conversions**

The first three sections present a menu screen with hyper-links to various tables that have been included in the package. The fourth section consists of a pair of metric-to-English units conversion tables that answer most common engineering conversion problems. Below is a description of the included files.

### Fluid Properties

Fluid properties refer to any data related to the circulation fluid. The five *Fluid Properties* tables in Ground Loop Design are the following:

**Table 1:** Densities and Specific Heats of Various Solutions

**Table 2:** Minimum Required Flow Rate for Non-laminar Flow

**(Tables 3-5 included only in English Units)**

**Table 3:** Head Loss in SDR 11 HDPE Pipe - 20% Propylene Glycol

**Table 4:** Head Loss in SDR 11 HDPE Pipe - 20% Methanol

**Table 5:** Head Loss in SDR 11 and 17 HDPE Pipe - Pure Water

Some of these charts could have also been placed with the Pipe Properties tables, but because they vary primarily with solution type, they were placed here.

In an ideal world, the *Fluid Properties* tables would include all of the graphs, charts, and tables for all of the parameters of all possible antifreeze combinations. However, because these variations are difficult to predict for specific projects, only partial information has been included. For the most accurate designs, designers are encouraged to seek out their own favorite antifreeze combinations, and determine the specific heat, density, and minimum required flow rate for non-laminar flow.



## Soil Properties

Soil properties refer to any data related to the soil. A sand/clay table and a rock table are provided. They are listed below.

**Table 1:** Thermal Conductivity and Diffusivity of Sand and Clay Soils

**Table 2:** Thermal Properties of Rocks at 77<sup>0</sup> F



The *Soil Properties* tables included with Ground Loop Design provide various soil parameters, including ranges for thermal conductivity ( $k$ ) and thermal diffusivity ( $\alpha$ ) for various types of soils.

These tables should not be considered accurate for a given location; however, they should provide the designer with a realistic range within which their own measurement results should fall.

## Pipe Properties

Pipe properties refer to any data related to the piping. The *Pipe Properties* tables included with Ground Loop Design are related to either the borehole thermal resistance or the pipe physical data. They are listed below.

**Table 1:** Thermal Conductivities of Typical Grouts and Backfills

**Table 2:** Pipe and Tube Dimensions

**Table 3:** Required Flow Rates to Achieve 2 ft/s – SDR11 Pipe

The first table provides thermal conductivities for some typical grouts. The second lists the physical dimensions (inner and outer diameter) for common pipe sizes in various types of pipe. The third, although unnecessary for the associated calculations, provides some convenient flow rates required for proper purging of a piping system.

## Conversions

The Conversions table has two separate lists of metric to English conversions, placed together in one file. As already mentioned, the user can obtain multipliers for most common metric/English unit changes by going through the listed conversions.

## Adding Customized Help Files

The user can create customized help files by editing the existing HTML files with the table lists, and making new links. The process is simple and requires only a very basic knowledge of HTML

### Original Model

The original model included with Ground Loop Design consists of these files:

#### English

**FluidTables.html**  
 FluidTable1.html  
 FluidTable2.html  
 FluidTable3.html  
 FluidTable4.html  
 FluidTable5.html

**SoilTables.html**  
 SoilTable1.html  
 SoilTable2.html

**PipeTables.html**  
 PipeTable1.html  
 PipeTable2.html  
 PipeTable3.html

#### Metric

**FluidTablesMetric.html**  
 FluidTable1Metric.html  
 FluidTable2Metric.html

**SoilTablesMetric.html**  
 SoilTable1Metric.html  
 SoilTable2Metric.html

**PipeTablesMetric.html**  
 PipeTable1Metric.html  
 PipeTable2Metric.html  
 PipeTable3Metric.html

To add a new file, the **FluidTables.html**, the **SoilTables.html**, or the **PipeTables.html** must be edited. The user must create a link in one of the three aforementioned \*.html files to the new file (which contains the table, graph or image that the user would like to have available in Ground Loop Design).



*Note: Ground Loop Design requires the **FluidTables.html**, **SoilTables.html**, and **PipeTables.html** files (and their metric counterparts, **FluidTablesMetric.html**, **SoilTablesMetric.html**, and **PipeTablesMetric.html**) as the initial files when opening the associated tables. They can be edited, but if they are deleted the associated tables cannot be opened at all.*

### HTML Files

HTML refers to Hypertext Mark-up Language. It is the language used on web pages, and commonly used in software to quickly provide linked information to users. HTML files can be created with an HTML editor (like those distributed with common browsers) or with a simple text editor. They must, however, follow a certain format and have a '.htm' or '.html' extension.

## Editing Existing Files

Existing files may be edited by simply opening up the original file into a text editor or HTML editor, making changes, and then saving the file again. For example, if a user wishes to add a new pipe table to the list, he or she first will create the table (i.e. PipeTable4.html) and then will add a link to it on the PipeTables.html file.

Additionally, if the user wishes to add additional information to an existing table or figure, he or she only has to open the appropriate HTML file in a text editor or HTML editor and make and save the desired changes. For example, if adding a new link, **PipeTables4.html**, to the **PipeTables.html** file, one might add this new link with the name “Table 4: New Pipe Table” by typing the new link at the end of the **PipeTables.html** file into a text editor as follows (the added section is in **bold** type):

```
.  
.   
.   
<li>  
<a href="PipeTable3.html">Table 3: Required Flow Rates to Achieve  
2ft/s – SDR 11 Pipe</a></li>  
</ul>  
  
<li>  
<a href="PipeTable4.html">Table 4: New Pipe Table</a></li>  
</ul>  
  
</body>  
</html>
```

**PipeTables.html (edited version)**

## Making a Table

A new table can be made at any time by creating one as an HTML file. The easiest way to do this is to use an HTML editor. It is much more difficult to make a table using plain HTML in a text editor.

Although any name is valid for a table, tables can be added to the appropriate group by just extending the naming sequence already being used. For example, the name **PipeTable4.html** could be used as the name for a new file.

## Adding a Picture, Graph, or Figure

If an image is stored as either **\*.jpg** or **\*.gif**, it can be imported into an HTML page. The HTML page can be linked directly to the Ground Loop Design help files.

As an example, let's assume that an engineer scans an image of his favorite density vs. percent solute graph for Calcium Chloride and saves it in the Help Files directory as a *jpeg* image, called **CaCl2Density.jpg**. A very simple HTML file can be created with a text editor, and called **FluidTable6.html**. The entire **FluidTable6.html** file would be as follows:

```
<html>
<head></head>
<body>
<img SRC="CaCl2Density.jpg" >
</body>
</html>
```

**FluidTable6.html**

Remember, the **FluidTables.html** file would have to be edited to include the new link to the **FluidTable6.html** file, similar to the example given in *Editing Existing Files*, above.

If everything is done properly, when 'Fluid Properties' is selected from the *Tables* menu in the Design Studio, 'Table 6' will appear as a link in the list of available tables. By clicking on the link, the CaCl2 density image, **CaCl2Density.jpg**, will appear, and can be used as a convenient internal reference.

## Taking Care with Updates

Updated versions of Ground Loop Design may have new help files and new versions of **FluidTables.html**, **SoilTables.html**, or **PipeTables.html**. If this is the case, then any custom changes to these files made by the user may be overwritten during a new installation. *Although the linked files will remain, the user is advised to make backup files of all customized help files before new Ground Loop Design installations or updates.*



## **Concluding Remarks**

The help files in Ground Loop Design are added entirely for the user's convenience. Designers should find the customizable geothermal Design Studio an ideal and familiar environment in which they can conduct their work with the highest levels of efficiency and confidence.

## **Support**

For questions or comments about Ground Loop Design, please email [gldsupport@geoclip.com](mailto:gldsupport@geoclip.com).